

Establishing the Mid- and Long-Term Environmental Impact Reduction Goals based on the Year 2050 Long-Term Environmental Vision

Advanced nations need to reduce their environmental impact to one-eighth the fiscal 2000 levels by 2050.

Based on this perception, the Ricoh Group has established the 2050 Environmental Impact Reduction Goals for the three key areas of energy conservation, resource conservation, and pollution prevention: A world first for business.

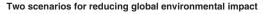
Importance of environmental conservation actions that are based on a long-term vision

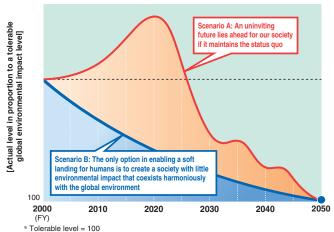
To conserve the global environment and achieve a sustainable society, it is necessary to limit environmental impact to a level within the Earth's self-recovery capabilities. To meet this requirement, we must first envision an ideal society and global environment; then we must create a long-term vision to realize our ideals and aggressively promote environmental conservation activities. Global environmental conservation is a challenge for which there is no second chance, and we will never be able to realize our vision if we act on short-term goals. With this perception in mind, we gathered and analyzed a variety of information from the IPCC reports and many other information sources to allow us to envision human society in 2050. What will our society be like in 2050? The world's population will have reached nine billion. Fossil and mineral resources may have run out. Restrictions may be imposed on the use of land. At the same time, energy sources may have shifted from oil to alternative energies in the hope of preventing global warming. These might lead to substantial changes in social and business models. Without the efforts by all companies to change the status quo in their activities with the 2050 prospects in view, we cannot avoid the worst scenario possible for the global environment. In light of these facts, we formulated the Year 2050 Long-Term Environmental Vision in 2005. In doing so, we recognized that advanced nations need to reduce their environmental impact to one-eighth of the fiscal 2000 levels by 2050 and concluded that it was necessary to set up specific action plans under this vision.

Setting targets using the back-casting method in the three areas

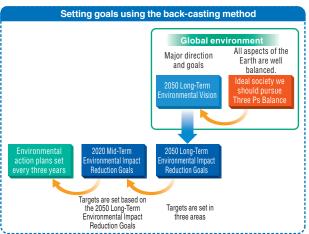
The Ricoh Group uses the back-casting method to set targets. In this approach, we first set final goals and then determine target values as milestones on the journey to these goals. We have set the Year 2050 Long-Term Environmental Vision based on the Three Ps Balance as our final goals, and in March 2009 we issued the Mid- and Long-Term Environmental Impact Reduction Goals to describe specific steps to realize this vision to further strengthen and accelerate our activities with clearly articulated targets. In the Goals, we set numeric targets for environmental impact reduction in three key areas—energy conservation and global warming prevention, resource conservation and recycling, and pollution prevention—using 2020 and 2050 as the standard years. As the major targets, we chose "CO₂ emission reduction throughout the product lifecycle," "reduction of new input of resources with prospects of resource depletion," and "management and reduction of chemical substances to minimize environmental risks." We use the numerical targets in the environmental action plans we issue every three years in order to develop highly effective actions to achieve the goals.

* As the year 2050 is now generally recognized as the target year in the business world, the Ricoh Group changed the name of the vision from the "Extra-Long-Term Environmental Vision" to "Year 2050 Long-Term Environmental Vision."





Setting environmental targets



Measures to reduce environmental impact in terms of absolute value and to restore the Earth's self-recovery capabilities

With the Mid- and Long-Term Environmental Impact Reduction Goals, the Ricoh Group has become the first company to set a variety of specific environmental goals to be achieved for the three key areas. We did so because we acknowledge that global warming is not the only impact we are expected to face in the world in 2050. Also, if we set reduction of CO₂ emissions as the only goal for our activities, other types of impact, those caused by careless treatment of chemical substances or wasteful use of natural resources, for example, may occur in the process. If that were to happen, environmental impact reduction goals might be achieved in a defined area, but the environmental impact might increase more than the amount reduced in other areas or processes. Also, goals set based on units and factors alone, which are efficiency-based relative indices, might not be effective for environmental

conservation in practical terms. Therefore, it is very important to acknowledge the total amount of environmental impact for the entire lifecycle of products and set goals using "absolute values."

In addition, while reducing our impact on the environment, it is essential to maintain or restore the Earth's self-recovery capabilities. Based on this idea, we laid down the "Ricoh Group Biodiversity Guidelines" in March 2009 to articulate the measures we take in our business activities to protect biodiversity. With the new guidelines, we will expand our conservation activities for maintenance and recovery of nature's self-recovery capabilities to a wider range of environmental impact reduction measures, which correctly reflect the impact we have on biodiversity throughout all supply chains.

Major Ideas in the Ricoh Group Mid- and Long-Term Environmental Impact Reduction Goals

Mid- and Long-Term Goals Concept **Major activities** · Set targets for the entire lifecycle with the · Develop technologies that improve the aim of achieving the reduction levels set for society as a whole based on the environmental functions of products and facilitate the use of such products. Reduce the total lifecycle CO2 emissions by the Ricoh Group Make suggestions to customers to help them fully enjoy the environmental functions of our products. Realize "low carbon manufacturing" through innovation of production processes. warnings of IPCC. Reduce the CO₂ directly emitted from (including emissions of the "five gasses" converted into CO₂) by **Energy** business activities by setting targets for each stage, including production and 30%* by 2020 and by **87.5**% by Conservation distribution Actively use solar power and other renewable energies for electric generation. 2050 from the fiscal 2000 level. and Prevention Reduce electricity consumption of the Equal to 34% reduction from the fiscal 1990 level (for domestic CO_2). Reduce CO₂ emissions at the procurement stage by making products smaller and their lives longer of Global products in an active manner by setting Warming Collaborate with suppliers at the procurement stage. and by recycling more products. Support suppliers in their environmental impact reduction measures. Obtain more accurate information on CO₂ emissions during the distribution stage, increase distribution efficiency, and promote a modal shift. (1) Reduce the new input of resources Discourage new input of resources and promote efficient use of the limited • Develop technologies to make products/parts by 25% by 2020 and by 87.5% by smaller and lighter. Develop technologies to improve reliability of 2050 from the fiscal 2007 level. resources in business activities. Resource Recognize that resource conservation measures directly reduce production products/parts, such as technologies to make product life longer. (2) Reduce the use of or prepare Conservation alternative materials for the major costs and help avoid risks accompanied Increase recovery rates of used products and Recycling materials of products that are at Increase recycling rates of products/parts/materials by developing technologies for recycling and efficient use of recycled items. by possible increases in resource prices and ensure stable supplies of products in the future. Position the measures as a high risk of depletion (e.g., crude oil, copper and chromium) by 2050. Reduce the use of materials at a high risk of depletion or replace them with other materials, central part of management. such as biomass plastics and toner inks. Reduce the impact of chemical Implement risk management that covers not only impact on the environment but · Increase the level of chemical substance substances on the environment by management system to improve risk management. • Promote reduction and replacement of high-risk 30% by 2020 and 87.5% by 2050 also impact on human health. Carry out risk management taking **Pollution** chemical substances. from the fiscal 2000 level. information on consumption, emissions, hazards, and exposure of chemical Prevention substances into consideration. Give priority to the high-risk chemical substances in reduction and replacement in order to prevent possible pollution.

^{*} Targets are set based on the business areas and market share for fiscal 2000 (see the news release at http://www.ricoh.com/info/090501.html).