

Targeted Period/Scope of This Report

Targeted Period

This report describes the sustainable environmental management activities of the Ricoh Group in fiscal 2007 (April 1, 2007 to March 31, 2008).

Environmental impact and environmental accounting data: fiscal 2007 data

Descriptions in articles and chronological tables: fiscal 2007 data (in principle)

The environmental impact and environmental accounting data are taken from the Ricoh Group's major business sites in five regions—Japan, the Americas, Europe, China, and the Asia-Pacific region—and as such, may differ from Ricoh Group data presented elsewhere in this report, e.g., in the organization profile. The Ricoh name refers to Ricoh Co., Ltd, not the Ricoh Group as a whole.

● Important Organizational Changes Made During the Report Period

On June 1, 2007, Ricoh and International Business Machines Corporation (IBM) established a joint venture company called InfoPrint Solutions Company LLC. (IPS). While Ricoh and IBM respectively own 51% and 49% of IPS initially, Ricoh will progressively increase its stake in IPS over the next three years as the joint venture evolves into a fully owned subsidiary of Ricoh. IPS began its operations based on the former IBM Printing Systems Division (fiscal 2006 sales of about \$1.0 billion; employees numbering about 1,200). Within a year of the establishment, some 1,000 IBM printer maintenance specialists are expected to transfer to IPS.

● Past and Future Reports

The Ricoh Group has published annual environmental reports every year since 1997, which covered fiscal 1996. The 2008 Report in English was issued in September 2008. The 2009 Report in English will be issued in September 2009.

Scope of Collection of Environmental Impact and Environmental Accounting Data

Environmental impact and environmental accounting data are collected from Ricoh's production and non-production sites and Ricoh Group companies that have established their own sustainable management systems.

■ Japan

- **Ricoh production sites:**
Atsugi Plant, Hatano Plant, Numazu Plant, Gotemba Plant, Fukui Plant, Ikeda Plant, Yashiro Plant
- **Ricoh non-production sites:**
Head Office, Ohmori Office, Ricoh System Center, Shin-Yokohama Office, Ricoh Service Parts Center, Research and Development Center, Software Research Center, Toda Technical Center, Applied Electronics Laboratory, Technology Center
- **Ricoh Group major manufacturing subsidiaries:**
Tohoku Ricoh Co., Ltd.; Hasama Ricoh, Inc.; Ricoh Unitech Co., Ltd.; Ricoh Optical Industries Co., Ltd.; Ricoh Keiki Co., Ltd.; Ricoh Microelectronics Co., Ltd.; Ricoh Elemex Corporation; Ricoh Printing Systems, Ltd.¹; Yamanashi Electronics Co., Ltd.⁴
- **Ricoh Group major non-manufacturing subsidiaries:**
Ricoh Logistics System Co., Ltd.; Ricoh Technosystems Co., Ltd.; 6 sales administration companies; 29 sales subsidiaries; NBS Ricoh Co., Ltd.; Part Component System Co., Ltd.²; Ricoh Leasing Co., Ltd.³; Ricoh San-ai Service Co., Ltd.³

■ The Americas

- **Manufacturing subsidiary:**
Ricoh Electronics, Inc. (U.S.A.)
- **Non-manufacturing subsidiaries:**
Ricoh Americas Corporation (U.S.A.)
Ricoh Canada Inc. (Canada)³
Ricoh Latin America, Inc. (U.S.A.)³

■ Europe

- **Manufacturing subsidiaries:**
Ricoh UK Products Ltd. (U.K.)
Ricoh Industrie France S.A.S. (France)
- **Non-manufacturing subsidiaries:**
Ricoh Europe PLC (U.K.)
Ricoh Europe (Netherlands) B.V. and 26 sales subsidiaries in the region

■ China

- **Manufacturing subsidiaries:**
Ricoh Asia Industry (Shenzhen) Ltd. (China)
Shanghai Ricoh Facsimile Co., Ltd. (China)
Shanghai Ricoh Digital Equipment Co., Ltd. (China)⁴

■ Asia-Pacific Region

- **Non-manufacturing subsidiary:**
Ricoh Asia Pacific Pte. Ltd. (Singapore)

1. Environmental impact data are given in the Business Site Data. [See page 79.](#)
2. Environmental accounting data only
3. Environmental impact data only
4. Only environmental impact data are given in the Business Site Data. [See page 79.](#)