

Structure of the Report and Overall Picture of Sustainable Environmental Management

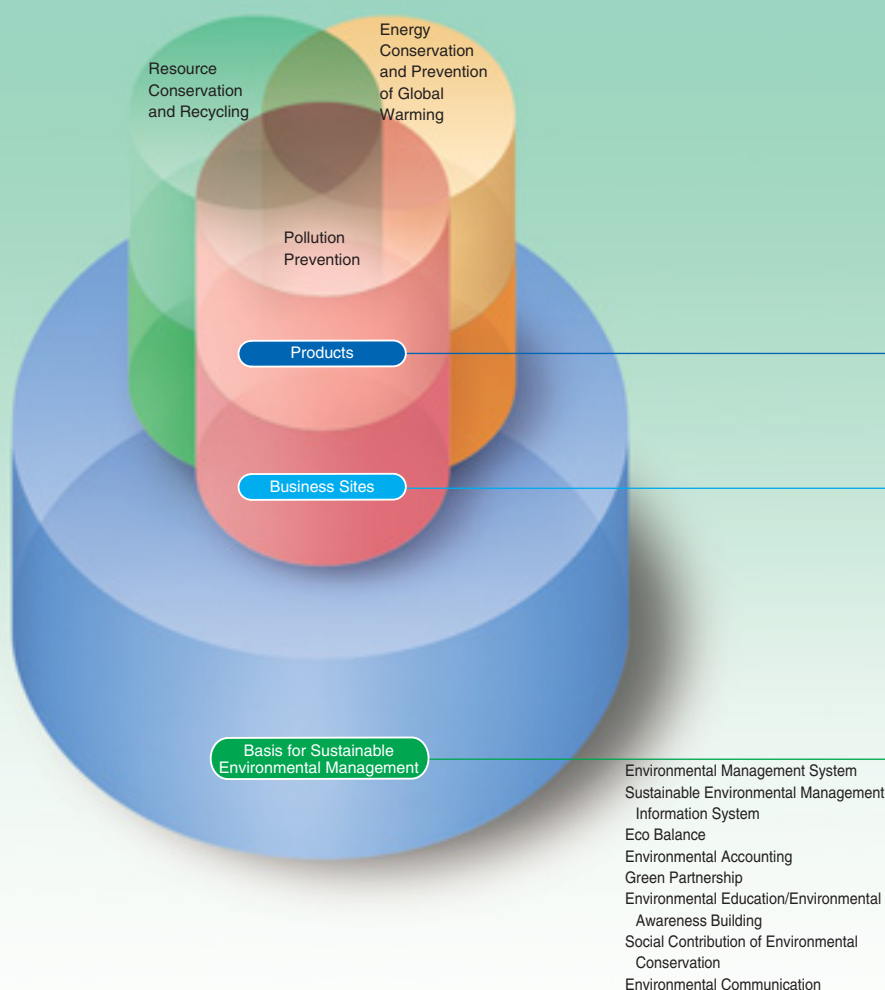
How the Ricoh Group promotes sustainable environmental management is outlined based on its overall picture (basis and three pillars).

This page and the next provide an outline of the entire structure of the report and list major awards and recognition the Ricoh Group received in fiscal 2006 as well as brief descriptions of the content.

Overall Picture of the Ricoh Group's Sustainable Environmental Management (Structure of the Report)

● Structure of the Report

This report is structured in the same way the general picture of the Ricoh Group's sustainable environmental management is structured. The report begins with **the concept of sustainable environmental management** and goes on to explain **improving our products (three pillars)**, **improvements made at business sites (three pillars)**, and **the basis for sustainable environmental management**.



■ Major Awards and Recognition Ricoh Received in Fiscal 2006

Voted One of the 100 Most Environmentally Sustainable Companies in the World

Ricoh was voted one of the 100 most environmentally sustainable companies in the world for three years in a row as assessed by Canadian Corporate Knights Inc. based on analytical data presented by Innovest Strategic Value Advisors of the U.S.A.

Ricoh Stocks Incorporated in Eco Funds and SRI Funds*

In Japan, Ricoh's stocks are incorporated in many eco funds and SRI funds. Also, the Morningstar Socially Responsible Investment Index has included Ricoh since its establishment in 2003. In addition, Ricoh has been a constituent member of the Dow Jones Sustainability Indexes (DJSI), which are provided by Dow Jones & Company (U.S.A.) and SAM Group (Switzerland), for five consecutive years and of the FTSE4 Good Global Index for four years in a row. The latter index is published by FTSE Group, a joint venture between The Financial Times (U.K.) and the London Stock Exchange.

* As of May 1, 2007



The Ricoh Group's Concept of Sustainable Environmental Management is to simultaneously achieve environmental conservation and profits.

The Ricoh Group's sustainable environmental management means simultaneously achieving environmental conservation and profits. This policy is carried out through development of environment-oriented technologies and in activities conducted by all employees. Initiatives have been taken in the three areas of energy conservation and prevention of global warming, resource conservation and recycling, and pollution prevention for both products and business sites. To efficiently advance these activities, a basis for sustainable environmental management was established.

<Reference pages>

- Pursuing the Ideal Society "Three Ps Balance" [Page 15](#)
- Concept of a Recycling-based Society "The Comet Circle" [Page 16](#)
- Year 2050 Extra-Long-Term Environmental Vision and Promotion of Sustainable Environmental Management [Page 17](#)
- Environmental Action Plan up to Fiscal 2007 and Fiscal 2006 Results [Page 21](#)

Feature Article: Sustainable Environmental Management Network

Various sustainable environmental management efforts are being made by the Ricoh Group at worksites. Some of these activities are reported in an easy-to-understand manner in the feature article.

Ricoh Global Eco Action

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Ricoh Tree Dedication Programme

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Ricoh Environmental NPO Meeting

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Actions regarding the Three Pillars of Products

- Concept of Product Development [Page 23](#)
- Energy Conservation and Prevention of Global Warming [Page 25](#)
- Resource Conservation and Recycling [Page 28](#)
- Pollution Prevention [Page 31](#)

TOPIC

Reducing Environmental Impact in the Production Process [Page 24](#)

INTERVIEW

- [Employee Interview] Development of Plant-Based Toner [Page 23](#)
- [Customer Interview] Sagawa Express Co., Ltd. [Page 27](#)
- [Employee Interview] Putting the Recycling Business in the Black [Page 29](#)
- [Employee Interview] Reusing the Aluminum Tubes from Photosensitive Drums [Page 30](#)
- [Supplier Interview] Miwa Tech Co., Ltd. [Page 33](#)



Actions regarding the Three Pillars of Business Sites

- Energy Conservation and Prevention of Global Warming [Page 35](#)
- Resource Conservation and Recycling [Page 41](#)
- Pollution Prevention [Page 45](#)

TOPIC

CDM Project promoted by Ricoh Co., Ltd. [Page 39](#)

Ricoh held a risk communication meeting, inviting residents of the city and people from the local community and municipal government. [Page 46](#)

INTERVIEW

- [Employee Interview] Centralized Green Purchasing [Page 40](#)
- [Recycler Interview] Sakai Shoten [Page 44](#)



Basis for Sustainable Environmental Management

- Environmental Management System [Page 49](#)
- Sustainable Environmental Management Information System [Page 51](#)
- Sustainable Environmental Management Evaluation Method [Page 53](#)
- Green Partnership [Page 59](#)
- Environmental Education/Environmental Awareness Building [Page 60](#)

- Social Contribution of Environmental Conservation [Page 63](#)
- Environmental Communication [Page 71](#)

TOPIC

Ricoh Project for Restoration of Tropical Forests and Orangutan Habitats [Page 64](#)

Ricoh Thailand Ltd. (RTH) expands the environmental conservation network in close cooperation with its customers. [Page 70](#)



TOPIC

"TOPIC" introduces activities of particular interest to readers and activities unique to the Ricoh Group.

INTERVIEW

Interview articles help readers become more familiar with Ricoh's environmental activities through interviews with people who are actually involved in such activities.