Scope of This Report/Major Product Lines

Scope of Collection of Environmental Impact and Environmental Accounting Data

Environmental impact and environmental accounting data are collected from Ricoh's production and non-production sites and Ricoh Group companies that have established their own sustainable management systems.

■ Japan

Ricoh production sites:

Atsugi Plant, Hatano Plant, Numazu Plant, Gotemba Plant, Fukui Plant, Ikeda Plant, Yashiro Plant

Ricoh nonproduction sites:

Head Office, Aoyama Head Office (until November), Ohmori Office, Ohmori Office No. 2, Ginza Office, Ricoh System Center, Shin-Yokohama Office, Ricoh Service Parts Center, Research and Development Center, Software Research Center, Toda Technical Center, Applied Electronics Laboratory, Technology Center

Ricoh Group major manufacturing subsidiaries:

Tohoku Ricoh Co., Ltd.; Hasama Ricoh, Inc.; Ricoh Unitechno Co., Ltd.; Ricoh Optical Industries Co., Ltd.; Ricoh Keiki Co., Ltd.; Ricoh Microelectronics Co., Ltd.; Ricoh Elemex Corporation; Ricoh Printing Systems, Ltd.¹

Ricoh Group major nonmanufacturing subsidiaries:

Ricoh Logistics System Co., Ltd.; Ricoh Technosystems Co., Ltd.; 6 sales administration companies; 35 sales companies; NBS Ricoh Co., Ltd.; Part Component System Co., Ltd.²; Ricoh Leasing Co., Ltd., Ricoh San-ai Service Co., Ltd.³

■ The Americas

Manufacturing company:

Ricoh Electronics, Inc. (U.S.A.)

Nonmanufacturing companies:

Ricoh Corporation (U.S.A.) and 2 sales companies

■ Europe

Manufacturing companies:

Ricoh UK Products Ltd. (U.K.) Ricoh Industrie France S.A.S. (France)

Nonmanufacturing companies:

Ricoh Europe B.V. (the Netherlands) and 28 sales companies in the region

■ China

Manufacturing companies:

Ricoh Asia Industry (Shenzhen) Ltd. (China)
Shanghai Ricoh Facsimile Co., Ltd. (China)³
Shanghai Ricoh Digital Equipment Co., Ltd. (China)¹

■ Asia-Pacific Region

Nonmanufacturing company:

Ricoh Asia Pacific Pte. Ltd. (Singapore)

- 1. Only environmental impact data are given in the Business Site Data. See page 77.
- 2. Environmental accounting data only
- 3. Environmental impact data only

Imaging solutions

Digital imaging equipment:

Digital copiers, color copiers, printers, facsimiles, related supplies and maintenance services, others

Other imaging equipment:

Analog copiers, diazo copiers, related supplies and maintenance services, thermal paper, others

Network system solutions

Personal computers, servers, network devices, networking software, applications, services and support, others

Network Input/Output (I/O) systems

Printing systems:

Multifunctional printers (MFPs), laser printers, related supplies and maintenance services, related software, others

Other I/O systems:

Optical-disk products, systems, scanners, others

Other businesses

Optical devices, measuring instruments, semiconductors, others