The Ricoh Group's Environmental Conservation Activities

■ 1976-March 2004

	The Ricoh Group's Major Activities		Society's Recognition of the Ricoh Group's Major Activities		Worldwide Trends
1976	Establishes Environmental Promotion Section			1971	Environment Agency set up Ramsar Convention adopted
990 December	Sets up Environmental Administration Office			1977	United Nations Conference on Desertification held UNEP Conference held
1992 February	Establishes Ricoh General Principles on the Environment			1987	Montreal Protocol adopted
March	FT5570 copier awarded the BAM (initial version)			1990	London meeting (set phaseout of CFC and HCFCs)
1993 March	Ricoh achieves total elimination of ozone-depleting substances	1993 May	Ricoh UK Products' copier photosensitive drum	1991	Recovered Resource Use Promotion Law enacte
May	(specific chlorofluorocarbons (CFCs), specific types of halon, carbon tetrachloride, etc.). Announces the recycled product design basic policy and	September	recycling technology receives the Queen's Award in the U.K. Ricoh UK Products' power consumption	1992	UN Conference on Environment and Development (Earth Summit) held
May December	implements recyclable design level 1 Launches materials labeling on plastic parts The Ricoh Group achieves total elimination of ozone-depleting substances (specific chlorofluorocarbons (CFCs), specific types of halon, carbon tetrachloride, etc.).		reduction activities receive Business Energy Awards Grand Prize.	1993	Energy Saving Law revised
1994 August November	Completes the Comet Circle concept Implements labeling of materials and grade on plastic parts	1994 May	Ricoh UK Products' copier photoconductor drum recycling technology receives the European Better Environment Award for Industry.		
995 February October December	Holds First Ricoh Company Environment Conference Announces International Energy Star certified products Ricoh Gotemba Plant acquires ISO 14001 certification (the first certification given by a Japanese certification organization).	1995 March	Ricoh receives the Minister of International Trade and Industry Prize in resource-recovery development projects for its efforts in environment-conscious product assessment and recyclable designs.	1995	The First Conference of Parties to the United Nations Framework Convention on Climate Change (COP1) helc Law for Promotion of Sorted Collection and Recycling of Containers and Packaging enforced International Energy Star Program started
1996 July	Ricoh UK Products acquires BS 7750/ISO 14001 certification.	1997 March	Ricoh Corporation (the U.S.A.) wins Energy Star	1996	ISO Environmental Auditing Standards of Environmental Management System
1997 March	Sets management of 79 types of chemical substances		Copier Prize.		established International Energy Star Award
1998 April May October	Ricoh establishes the Recycling Division. Issues the <i>Ricoh Group Green Procurement Guidelines</i> Ricoh Fukui Plant achieves a 100% resource recovery rate (Zero-Waste-to-Landfill).	1998 December	Ricoh ranked number one in the Second Corporate Environmental Management Level Survey by the <i>Nihon Keizai Shimbun</i> newspaper.	1997	launched by EPA COP3 (Kyoto Conference) held Kyoto Protocol adopted
1999 January September	Issues the <i>Ricoh Group Environmental Report 1998</i> Ricoh announces results of its first environmental accounting.	1999 November	Ricoh wins the IEA Demand-Side Management Award of Excellence in the recently created Copier of the Future Division for its energy- saving technology.	1998	Eco Partnership Tokyo Conference held Law concerning the Promotion of Measures to Cope with Global Warming enacted
2000 January February March	Ricoh acquires Eco-Mark certification for 28 copier models. Ricoh's digital multifunctional copier, the imagio MF6550, acquires Type III Environmental Impact Disclosure from BVQI (Sweden). Holds the 1st Global Recycling Conference	2000 March	Ricoh Corporation receives three awards from the Energy Star Program: 1) 2000 Energy Star Excellence in Consumer Education Award, 2) Labeling Partners of the Year Award, and 3) Office Equipment Partner of the Year Award (for	1999	Revised Energy Saving Law enforced PRTR Law enacted Law Concerning the Promotion of the Procurement of Eco- Friendly Goods and Services by the State and Other Entities promulgated
2001 July December	Ricoh announces its participation in e-mission 55. imagio MF6550RC, an environmentally conscious digital copier, is marketed for rental use.	June December	the fifth consecutive year, the Energy Star Award). Ricoh wins Grand Prize in the 10th Corporate Contribution to Society Awards organized by the Asahi Shimbun Foundation. Ricoh ranks first for the third year in a row in the 4th Corporate Environmental Management Level Survey organized by the Nihon Keizai Shimbun.		Basic Law for Establishing a Recycling-Based Society enacts: Waste Management and Public Ideansing Law revised Law for the Promotion of Utilization of Recyclable Resource enacted Law Concerning the Promotion of the Procurement of Eco- Friendly Goods and Services by the State and Other Entities enacted
2002 January March April September November December	The first Ricoh Green Procurement Meeting is held. The Ricoh Group's main production sites in the world achieve a 100% resource recovery rate (Zero-Waste-to-Landfill). Ricoh announces its participation in the UN Global Compact. Ricoh system acquires Type III Eco-Label certification from the Japan Environmental Management Association for Industry (JEMAI). The Noise Testing Center of Ricoh Omori Plant acquires ISO/IEC17025 certification from the NIST (the U.S.). The Ricoh Group implements the first commendation of the	2001 July December	Ricoh receives the highest eco-rating of AAA in the photographic and office equipment categories from Innovest Strategic Value Advisors, a U.S.A. investment research company, and ranked first among nominees. In a survey conducted by the Financial Times, a U.K. business newspaper, Ricoh is chosen by global CEOs as the world's seventh most respected company in the "most environment-conscious" category.	2001	Ministry of the Environment (Japan) established The first Conference on the Creation of Wa no Kuni held Law for Recycling of Specified Kinds of Home Appliances enacted Law Concerning the Promotion of the Procurement of Eco-Friendly Goods and Services by the State and Other Entities enforced in full scale
2002 1	Ricoh Sustainable Development Award.	2002 May	Ricoh ranks first in the world in environmental and social/cultural aspects for office equipment and home appliances in the corporate responsibility rating conducted by Ökom GmbH (Germany).	2002	The World Summit on Sustainable Development (Johannesburg Summit) held
2003 January June 2004 January	Ricoh establishes the Corporate Social Responsibility (CSR) Division. Ricoh establishes environmental regulations for paper products. Ricoh implements Ricoh Group Code of Conduct and Ricoh Group CSR Charter.	2003 April May	Ricoh receives the Grand Prize in the 12th Global Environment Awards. Ricoh wins the 2003 WEC Gold Medal.	2003	The EU Directive on Waste Electrical and Electronic Equipment (WEEE) comes into effect The EU Directive on the Restriction of
		November	Ricoh receives the Minister for Economy, Trade and Industry Award in the 6th Green Purchasing Awards.	2004	Hazardous Substances in Electrical and Electronic Equipment (RoHS) comes into effect. Tenth Session of the Conference of the Parties (COP 10) to the UN Framework
		2004 February	imagio Neo 752/602 series receives the Energy Conservation Center Chairman's Prize in the	2005	Convention on Climate Change The Kyoto Protocol goes into force (February 16).

^{*} For details, see Ricoh's web site. (http://www.ricoh.com/environment/global/index.html)

■ Fiscal 2004 (from April 2004 to March 2005)

	The Ricoh Group's Activities		Society's Recognition of the Ricoh Group's Activitie
	A briefin and the suriaine to Disab Consult annual annual and	0004 A "	Direct Course Contains title December 2000 manifest the Consistent Defendance Defendance
2004 April April	A briefing on the revision to Ricoh Group's green procurement policy and certification system of the chemical management system (CMS) is held. All sales companies of the Ricoh Tohoku Group achieve Level 2 Zero-Waste-to-	2004 April April	Ricoh Group Sustainability Report 2003 receives the Consistent Performance Priz at the Seventh Green Reporting Awards for the third year in a row. Ricoh Fukui Plant's fiscal 2003 environmental report wins the Prize for Site
May	Landfill. Ricoh and FoE Japan sign an agreement on the Ricoh-FoE Japan Project to	June	Reports at the Seventh Green Reporting Awards for the fourth year in a row. Ricoh ranks 19th in Businessweek's Global 500 list of the world's top companies
	Conserve Taiga, the Northern Limit Habitat of Tigers, which is being carried out in the Russian Far East.	July	(ranks second among Japanese companies). Ricoh placed 11th in the Nikkei Business CSR Best 100 Company Ranking in total
June	Ricoh and JQA jointly implement a pilot program for the certification system for the information management of chemical substances contained in products.	October	assessment. Tohoku Ricoh receives the 2004 Director's Prize for the plant with outstanding
June July	Ricoh Group issues three interconnecting sustainability reports (<i>Environment Report, Corporate Social Responsibility Report</i> and <i>Annual Report</i>) for fiscal 2004 for the first time. Ricoh Group holds the third parent-child nature school.	October	greening activities from the Tohoku Bureau of Economy, Trade and Industry. Ricoh receives the 2004 Director-General Prize for resource-recirculating technologies and systems from the Industrial Science and Technology and the Environment Bureau of the Ministry of Economy, Trade and Industry for its
August	The 15th Ricoh Company Meetings for Environmental Volunteer Leaders is held. The Tokyo office of Ricoh Elemex Corporation achieves Zero-Waste-to-Landfill.	October	recycling business involving used copiers. Iwate Ricoh wins the Chairman's Prize of the Reduce, Reuse & Recycle Promotio Council.
August September	The Technology Center (Aichi Prefecture) of Ricoh Elemex Corporation achieves Zero-Waste-to-Landfill.	October	Ricoh Electronics (U.S.A.) receives the Year of the Award of the Waste Reduction Awards Program (WRAP) from the California Integrated Waste Management
September	The third Ricoh Forest Seminar is held. The number of Ricoh forest conservation leaders totals 38.	November	Board. Ricoh Corporation (U.S.A.) receives the 2004 Green Contractor Award.
September	Ricoh acquires System Certification of the Eco Leaf environmental label in the digital camera business.	December	Ricoh ranks first in the manufacturing division in Nihon Keizai Shimbun's 8th Corporate Environmental Management Level Survey for the fourth time.
September	The Aficio2060 ec/2075 ec, a high-speed multifunctional digital copier equipped with the HYBRID QSU energy conservation technology, is introduced. The copier	December	The Ricoh Group's 2004 sustainability report (Environmental Report, Corporate Social Responsibility Report, Annual Report) given the Sustainability Report
October October	achieves the world's first 10-second recovery time from energy-saving mode. The Ricoh Group Environmental Principle is revised. Ricoh Ohmori Plant receives accreditation for its VOC testing laboratory for the first time as a manufacturer by the Federal Institute for Materials Research and	December	Excellence Award, Environmental Report Excellent Award, and Environmental Reporting Meister Award at the 8th Environmental Communication Awards. Ricoh Fukui Plant's fiscal 2004 environmental report awarded the Environmental Report Excellence Award at the 8th Environmental Communication Awards.
Marrandian	Testing (BAM) in Germany.		Report excenence Award at the our Environmental Communication Awards.
November	The Ricoh Group holds the 17th Nature Seminar. The number of Ricoh environmental volunteers totals 277.		
November	Ricoh Asia Pacific reports on the Ricoh Group's social contribution of environmental conservation at the General Meeting of the International Union for the Conservation of Nature and Natural Resources (IUCN) held in Bangkok,		
December December	Thailand. The Ricoh Group Participates in Eco Products 2004. The imagio Neo 350RC/450RC series of environmentally conscious digital copiers		
	is introduced. The 16th Ricoh Company Meeting for Environmental Volunteer Leaders is held.	2005 January	Disch adjected as any of the World's Tay 100 Custoinable Companies by the World
February February	The 11th Ricoh Group's Sustainability Environmental Conference is held. The 4th Ricoh Nature Seminar Intermediate Course is held.	2005 January February	Ricoh selected as one of the World's Top 100 Sustainable Companies by the Wo Economic Forum (Davos Forum). Ricoh given world's highest rating for corporate social responsibility in Germany
February	The imagio Neo C355/285 series of digital color multifunctional copiers, which significantly reduce environmental impact based on the EU's RoHS directive, is introduced.	February	oekom research's Environmental Ranking in the category of IT/computers, peripherals, and other electronics. Ricoh Gotemba Plant receives the Minister of Economy, Trade and Industry's
			Award (grand prize) in the electricity division for its outstanding energy conservation performance.
		March	Ricoh Fukui Plant receives the Excellent Sustainable Management Award of the Third Japan Sustainable Management Award sponsored by Mie Prefecture.
		March	Ricoh given AAA, the highest environmental rating, from the Tohmatsu Evaluatio and Certification Organization.
			Subsequent Events
			Subsequent Events