Business Strategies for Next Mid-Term Management Plan

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The plans, prospects, strategies and other statements, except for the historical events, mentioned in this material are forward-looking statements with respect to future events and business results. These statements were made based on the judgement of RICOH's Directors from the information that is now obtainable. Actual results may differ materially from those projected or implied in such forward-looking statements and from any historical trends. Please refrain from judging only from these forward-looking statements with respect to future events and business results.

The following important factors, without limiting the generality of the foregoing, could affect future results and could cause those results to differ materially from those expressed in the forward-looking statements:

- a. General economic conditions and business trend
- b. Exchange rates and their fluctuations
- c. Rapid technological innovation related to the Company's business domains
- d. Uncertainty as to RICOH's ability to continue to design, develop, produce and market products and services that achieve market acceptance in competitive markets

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Today's Major Topics

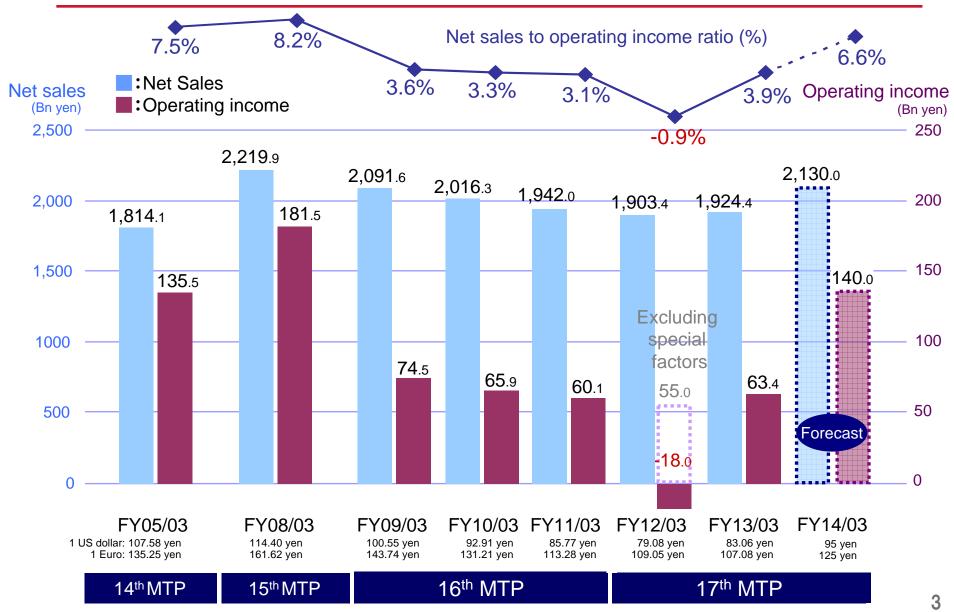


- 1. Current Status of the 17th Mid-Term Management Plan
- 2. FY2014/03 Management Policies and Financial Targets
- 3. Directions for the next Mid-Term Management Plan



Trends over 4 MTPs (14th-17th)







17th MTP Basic Strategies



Simultaneous achievement of "Growth" and "Transformation"

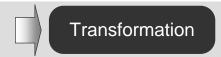
1. Business creation and integration

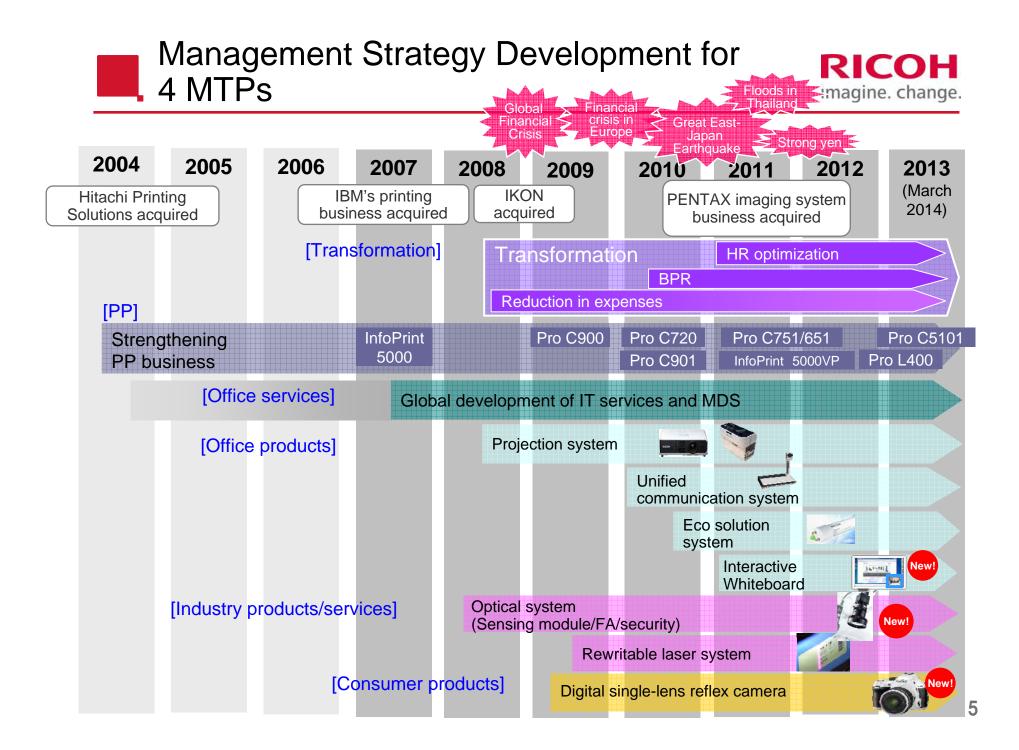


- For core businesses, maintain the top market share and streamline operations simultaneously
- For developed markets, accelerate business structure shift to service businesses
- Achieve business expansion in emerging markets
- Achieve profit contribution by Production Printing (PP) businesses in early stages
- Expand new businesses

2. Establish highly efficient management

Realize a streamlined company structure to accelerate growth







Commitments to and Results from "Transformation" in the 17th MTP (1)



★ Items to be implemented newly or continuously in FY2014/03

Innovate development processes

- Integration of engineering and development functions at Ricoh Technology Center in Ebina
- Establishment of Ricoh Technologies Company, Ltd.★

Streamline sales and after-sales support

- Integration of regional sales and operating companies in China, Asia, and Pacific ★
- Reorganization of regional sales and operating companies in Americas
- Integration of PP sales companies

Consolidate production sites

- Consolidation and reorganization of production companies in Japan ★
- Establishment of Ricoh Industry Company, Ltd. *
- Reinforcement of overseas production sites *

Reorganize office business structures

- Establishment of Business Solutions Group *
- Integration of imaging technology development functions *
- Reorganization of software development functions *



Commitments to and Results from "Transformation" in the 17th MTP (2)



★ Items to be implemented newly or continuously in FY2014/03

Optimize HR

- Optimization of HR worldwide ★
 (Reduce approx. 10,000 employees)
- Relocation of HR to new business domains.

Promote globally integrated purchasing

- Establishment of Global Procurement Division
- Establishment of purchasing sites in Thailand

Re-engineer operations

- Improvement of sales processes *
- Standardization, integration, outsourcing of indirect operations ★

Review unprofitable businesses

- Selling of measuring device business
- Transformation of semi-conductor business
- Transformation of camera business *



Sheet Cut

Continuous

Wide

format

Commitments to and Results from "Growth" in the 17th MTP (1)

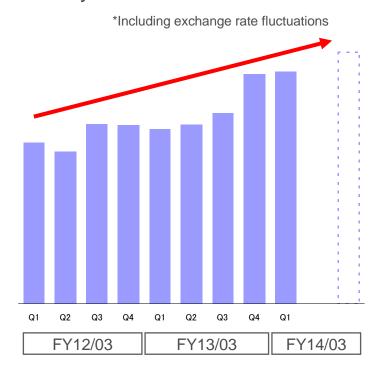


Expanded the product line for PP business, and steadily increased sales of non-hardware to create stable business structures

Main Products by segment



Quarterly Sales trend for non-hardware





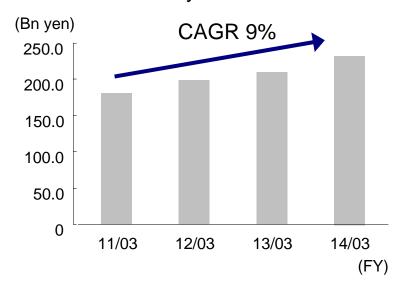


Commitments to and Results from "Growth" in the 17th MTP (2)



- Accelerate business structure shift to services
 - Global expansion of MDS, IT services
 - Further investment in M&A and HR talent to reinforce management structures
 - Further acquisition of results from past investment

Sales trends in network system solutions



Investment to expand service businesses (M&A)

2011 Momentum Infocare India IT services 2011 Print Solutions Group Australia MDS 2012 HSSK Forensics US MDS 2012 ADA Germany IT services 2012 IMC Communications Australia IT services 2012 01 Innovations Singapore IT services 2013 Aventia Spain IT services	Year	Company	Region	Business
	2011 2012 2012 2012 2012	Print Solutions Group HSSK Forensics ADA IMC Communications 01 Innovations	Australia US Germany Australia Singapore	MDS MDS IT services IT services IT services



Commitments to and Results from Growth" in the 17th MTP (3)



Continuously released new products and services to expand new businesses









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FY2014/03 Basic Policies



<17th MTP basic strategy> Simultaneous achievement of "growth" and "transformation"



<FY2014/03 basic policy>
Ensure activities for transformation and accelerate growth

Thoroughly reinforce the earning power through core businesses

Create new profit models in current core businesses

Accelerate
development for new growth businesses

4 Improve resource efficiency



FY2014/03 Consolidated Financial Results Forecast



Net sales	2,130.0 billion yen		
Operating income	140.0 billion yen (Operating margin: 6.6%)		
Net income per share	110.34 yen		
ROE	8.5 %		
Full-year dividends	33.0 yen		
Assumed exchange rate (2Q onward)	95.00 yen for 1 dollar		
(ZQ OHWAIU)	125.00 yen for 1 Euro		

^{*}This forecast was issued on July 26, 2013

^{*}Actual financial results may differ from this forecast due to economic or business conditions, or other factors.



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Prospects for market growth for core businesses



There are large markets or growth markets adjacent to Imaging

	Hardware Software	Consulting Services	Implementation Services	Support Services	Outsourcing Services
Business Process					
Application				•	
Communication			0		
IT Infrastructure		•		0	
lmaging					

CAGR%: Less than +1%

CAGR%: +1% - +5%

CAGR% : Over +5%

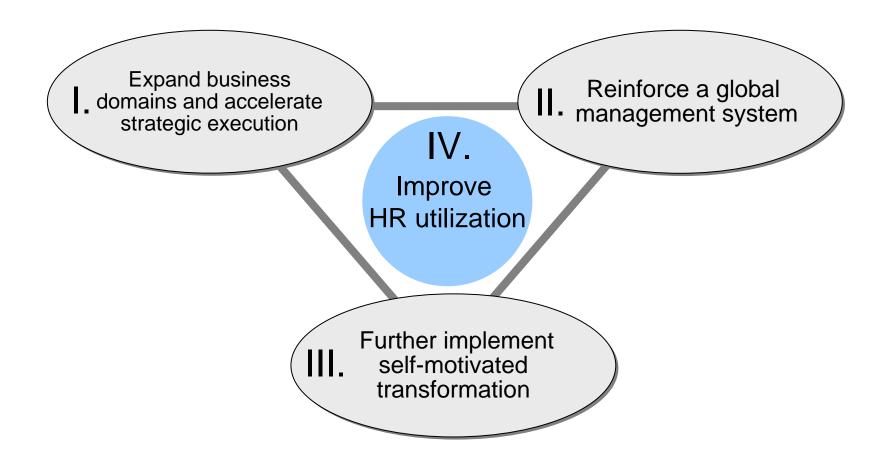
(2012-2016)



Medium-Term Management Framework



Accelerate execution of business strategies, management systems, transformation, and HR utilization

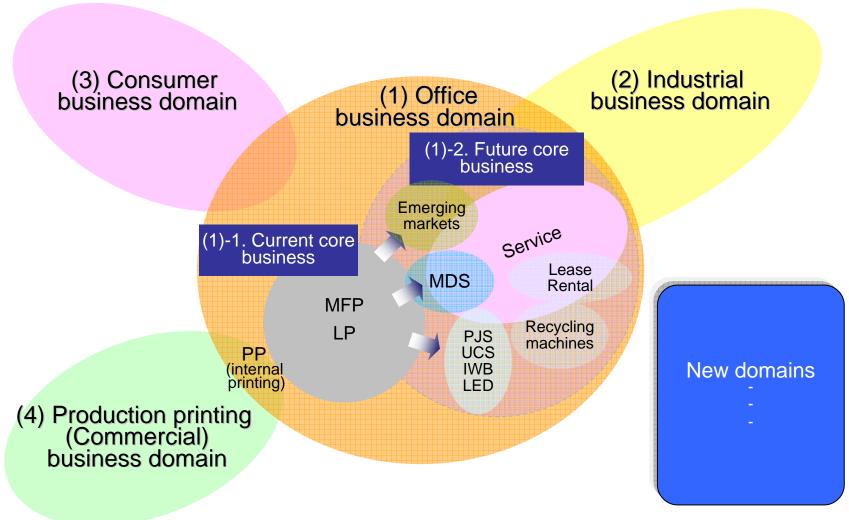




I. Expand Business Domains and Accelerate Strategic Execution



Specify four business domains from customers-oriented perspective



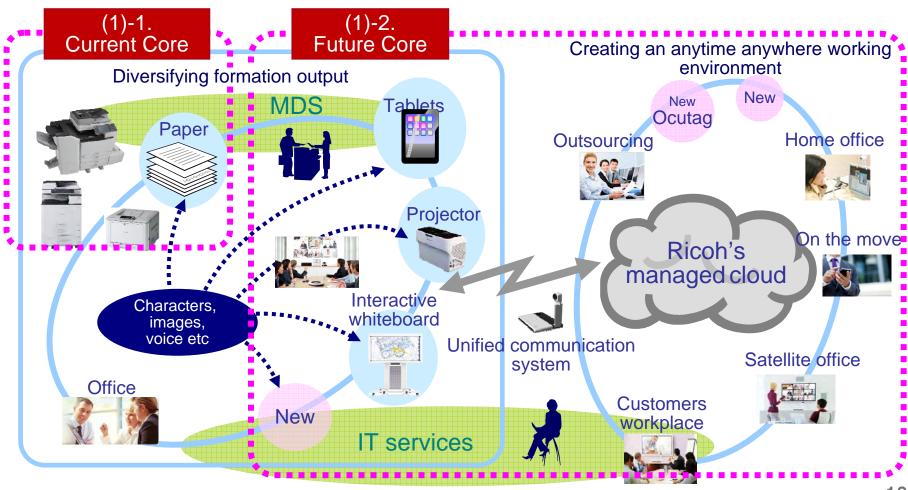


I. Expand Business Domains and Accelerate Strategic Execution

(1) Overview of Office Business Domain



- (1)-1. Strengthen profitability in the current core businesses
- (1)-2. Establish new profit models in the future core businesses





I. Expand Business Domains and Accelerate Strategic Execution(1) Emerging Markets



Reinforce market development in Asia and other emerging markets

Accelerate business expansion in prioritized markets

Examples: China, Russia, India, Brazil, Mexico, Turkey, and Vietnam

Reinforce R&D

- Reinforce local R&D and marketing
- Accelerate product or service releases in emerging markets

Further develop sales networks

- Further develop sales or maintenance service networks
- Further invest to expand the growth business

Intensify production

- Reinforce production capabilities to enable local production for local consumption
- Expand production capability in Thailand



I. Expand Business Domains and Accelerate Strategic Execution(2) Industrial Business Domain



PENTAX × RICOH

Create new value for industrial markets by combining Pentax technology and Ricoh technology







I. Expand business Domains and Accelerate Strategic Execution

(4) Consumer Business Domain



PENTAX × RICOH

Further strive to enhance a strong brand built around interchangeable lens cameras

Medium size digital single-lens reflex

Digital SLR

Mirrorless









High-end compact

Spherical Camera



GR





II. Reinforce a Global Management System



Global management system

Customer-orientated business structures

Utilization of product or service use information

Financial strategies to further contribute to business growth

Reinforcement of core technologies and optimization of technological resources

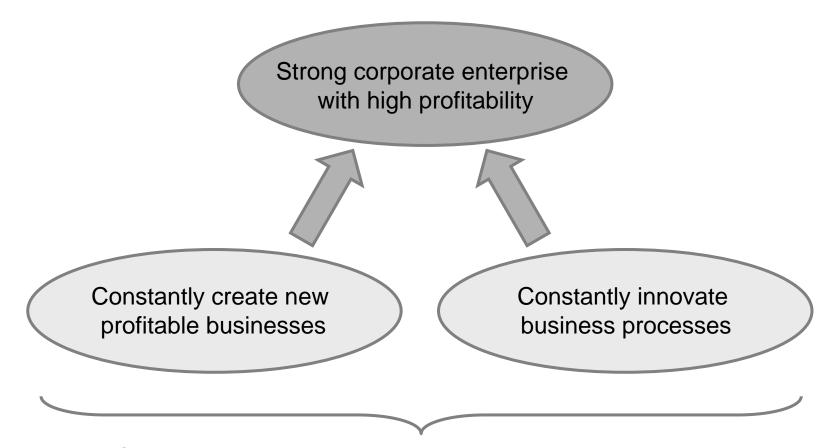
Global IT systems and business processes



III. Further Implement Self-Motivated Transformation



Constantly improve efficiency through "autonomous transformation"



Specify indicators for autonomous efficiency improvement



IV. Improve HR Utilization



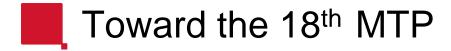
Reinforce global talents and professional talents

Develop HR to accelerate globalized business management

Secure HR for new/growth businesses

Develop systems or programs to optimize the use of those talents

- Continue Ricoh's global executive conference to globally resolve business challenges and find senior management candidates
- Create the Talent Base System
- Reinforce the Mobility Program
- Adopt core HR systems that can be shared among Group companies





18th Mid-Term Management Plan: Three years to ensure Ricoh Group's long-term growth

Goals

Record new highs for ROE during early stages of the 18th MTP

Create a management structure to steadily generate an annual FCF of approx. 100 billion yen





imagine. change.

