Ricoh's Medium-Term Management Plan

March 19, 2002

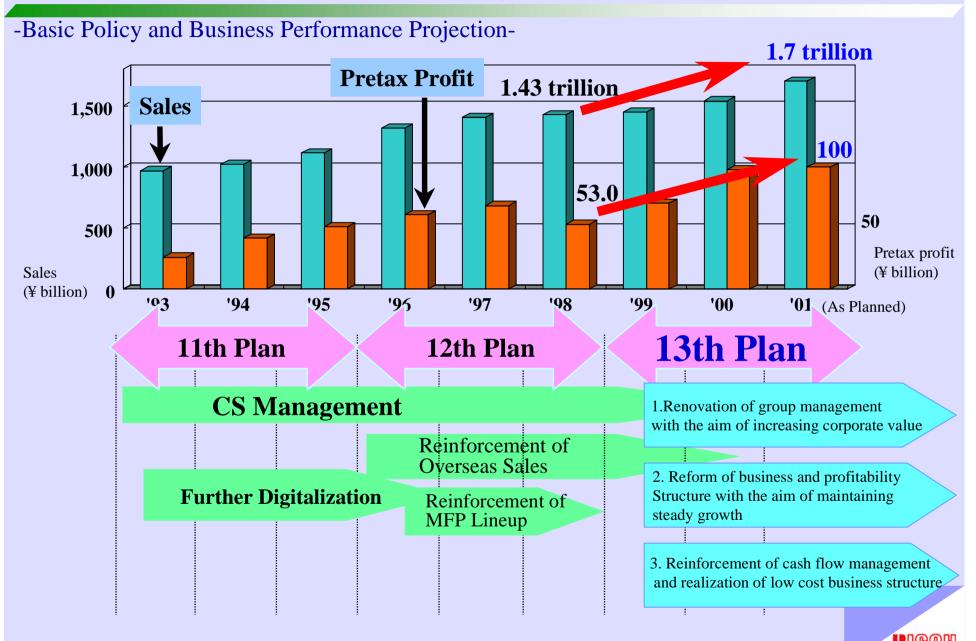
Masamitsu Sakurai
President and COO
Ricoh Company, Ltd.



- 1. Review of 13th Medium-Term Management Plan
- 2. Business Environment Awareness
- 3. 14th Medium-Term Management Plan
 - Group Vision/Management Policy
- 4. Major Business Strategy
- 5. New Technology Area to be further reinforced
- 6. Financial Targets



Review of 13th Medium-Term Management Plan (1)



Review of 13th Medium-Term Management Plan (2)

Financial Achievements ¥billion

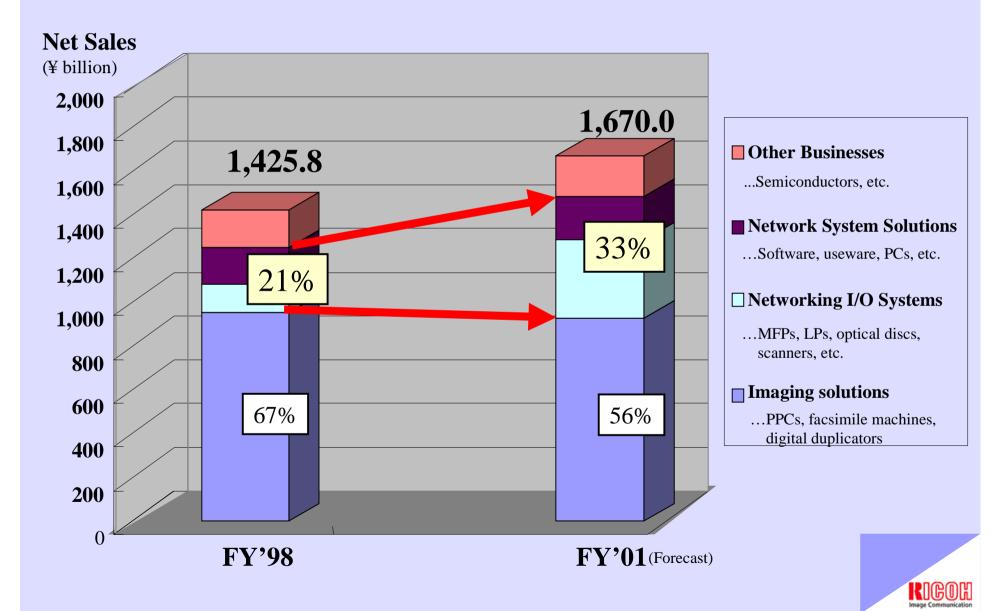
		'99		'0	0	'01	
		As Planned	Actual	As Planned	Actual	As Planned	Forecast
	Domestic	856.8	873.1	900.6	930.4	954.0	905.0
	Overseas	633.3	573.9	679.4	607.8	746.0	765.0
	(Growth ratio)		(1.5%)		(6.3%)		(8.6%)
Net Sales		1,490.0	1,447.1	1,580.0	1,538.2	1,700.0	1,670.0
(Pretax	profit/Net Sales)	(3.8%)	(4.9%)	(4.7%)	(6.4%)	(5.9%)	(6.8%)
Pretax Profit		57.0	70.4	75.0	97.7	100.0	113.0
Net Income		33.1	41.9	43.5	53.2	58.0	61.5
RIVAC Spread 0.7%			2.8%	1.6%	3.0%	3.0%	4.1%
Free Cash Flow 10.0			57.1	15.0	40.0	50.0	18.9
	<u>\$</u>	¥115	¥112	¥115	¥111	¥115	¥124
EURO ¥132			¥115	¥132	¥100	¥132	¥110

- Reasons for Achievements:Reform of Operational Profit Structure
 - •Expansion of High-Speed Machines •Black&White to Color Transition
 - •MFP+P •Solutions Business



Review of 13th Medium-Term Management Plan (3)

Transition of Sales by Product Category



Demand Trend ('01 - '04)

- Total PPC/MFP markets are almost flat, but color is tremendously growing.
- Total LP market is one-digit growth rate, but color is tremendously growing.
- Sales of MFPs are progressing in both PPC and LP markets.
- TDV is increasing in line with greater information volume.

Customer Needs

- Colorization, higher speed, lower cost
- Reduction of TCO, Improvement in business productivity
- One-Stop, total solution

* MFP : Multi Function Printer

* LP : Laser Printer

* TDV : Total Document Volume(copy volume+print volume)

* TCO: Total Cost of Ownership



14th Medium-Term Management Plan - Group Vision

Winners in the 21st Century

- Contribute to productivity improvement and knowledge creation for individuals working anytime, anywhere, providing high reliability and new value creation.
- Ricoh-like values should be clearly recognized by stakeholders, and the Ricoh brand globally established.

Customer

1. World No.1 Products

2. Solid relationship with customers

Employee

3. Vital and motivated culture

Shareholders

4. Performance Excellence

Society

5. Responsible action as a corporate citizen

Business Domain To provide working individuals with improvements in productivity and knowledge creation anytime, anywhere.

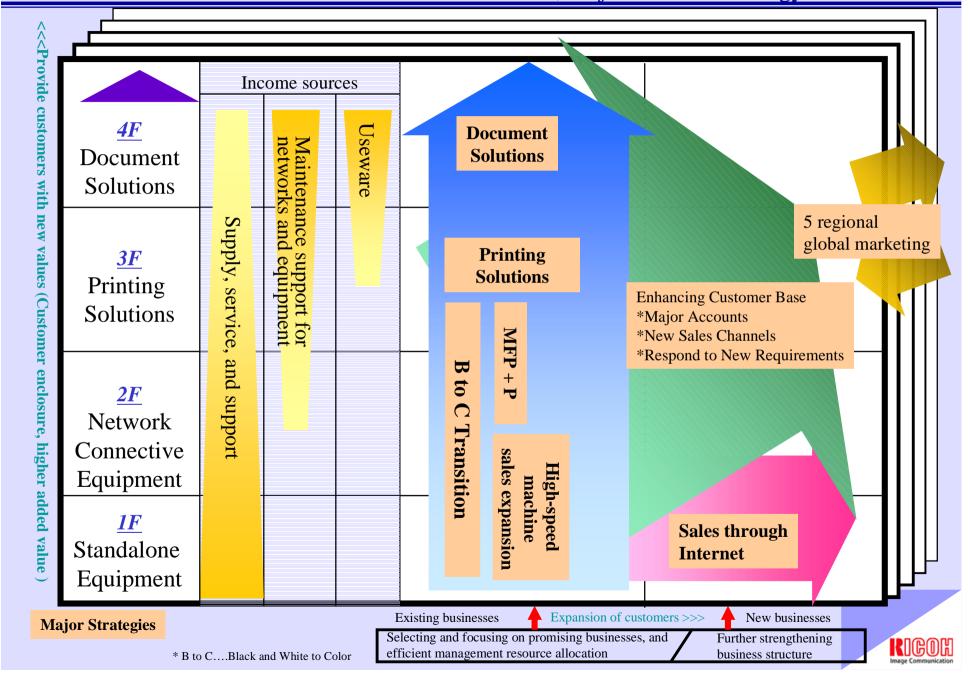


14th Medium-Term Management Plan - Group Management Policy

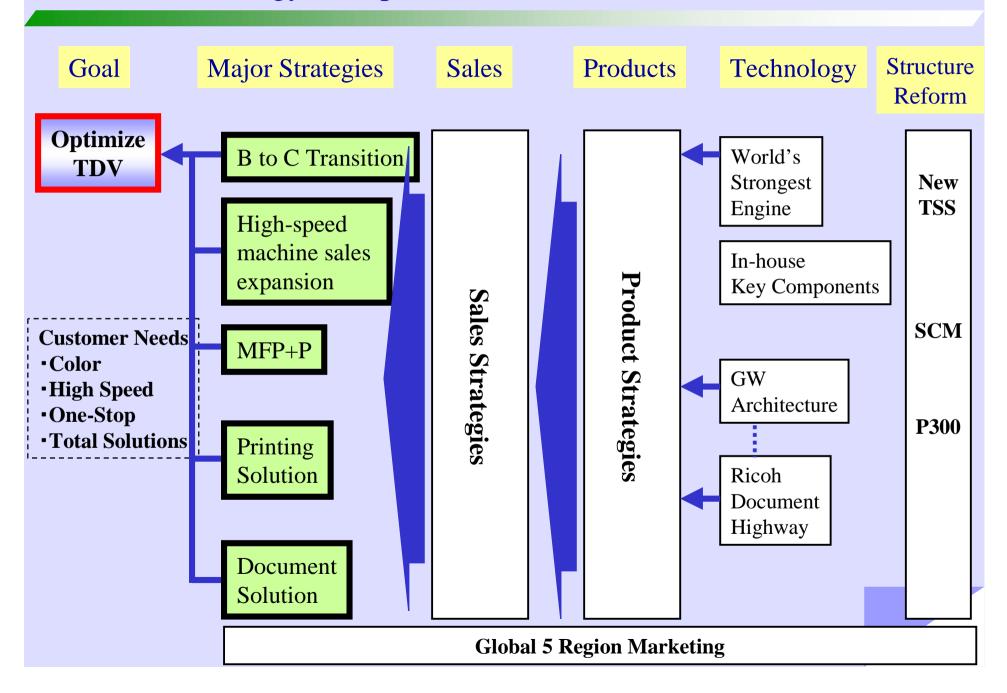
Practice Ricoh group management to increase "Individual Strengths" and maximize "Group Collective Strengths" for growth and progress

- 1. Realize a "vital and motivated culture"
- 2. Strengthen technologies to become "the world No.1 product engineering" company
- 3. Build "Customer-Friendly" and "Environmentally-Friendly" company.
- 4. Strengthen each business unit and revolutionize group business structures.
- 5. Strengthen management constitution for competitive advantage





14th MTP - Strategy for Operational Structure Reform



What Black and White to Color transition is meant for and aimed at (to be confirmed)

<Background>

*To meet the needs for colorization

<Aim>

- *Increase TDV
- *Add more value per copy/print

<Contents>

- *Replace existing B/W machines with color
- *Cultivate new market with color



B to C Transition (2) - Strengthening of High Speed Machines, and Product Lineup

*During the 13th MTP, Ricoh performed successfully by strengthening color machines centered on the mid-volume segment.

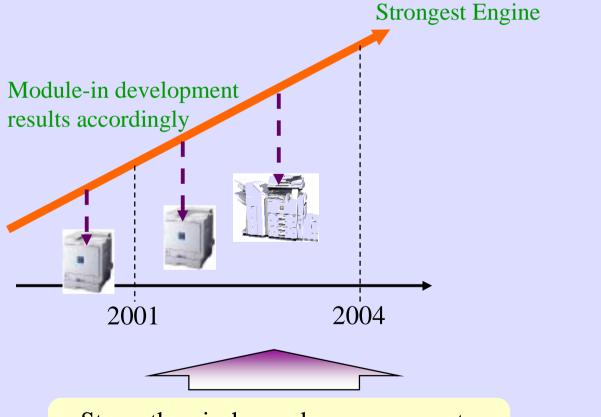
*In the 14th MTP, we will launch a flagship color model in the high-volume segment, thus establishing a comprehensive lineup.



World's Strongest Engine

In terms of its image quality, reliability, environmental friendliness, and appliance-like ease, Ricoh will provide the strongest color LP/MFP engine, which overwhelms the competition.

Completion of World's



Strengthen in-house key components which supports the strongest engine



Printing Solution

<Aim>

Aimed to increase our market share, acquire TDV, and raise the customer loyalty

<Contents>

Provide our customers with the most appropriate printing environment that meets with the needs of the digital network era.

Document Solution

<Aim>

Raise the customer loyalty, and add new profit such as in TDV, consultation and training

<Contents>

Provide our customers with the best combination of I/O equipment and software programs to improve their document flow and operation.





4. Reliable Support and Service

3. Proposal/Arrangement Ability

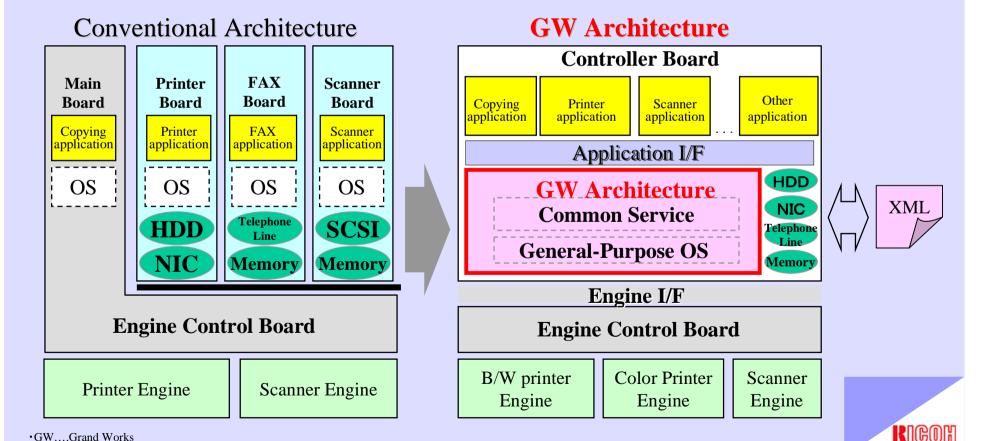
2. Meeting "Open & Modular"

1. Products-Basic Functions, Reliability



GW Architecture

By adopting open technology, and utilizing modular common architecture in all the products, development lead time and costs can be drastically reduced and secure flexibility achieved.



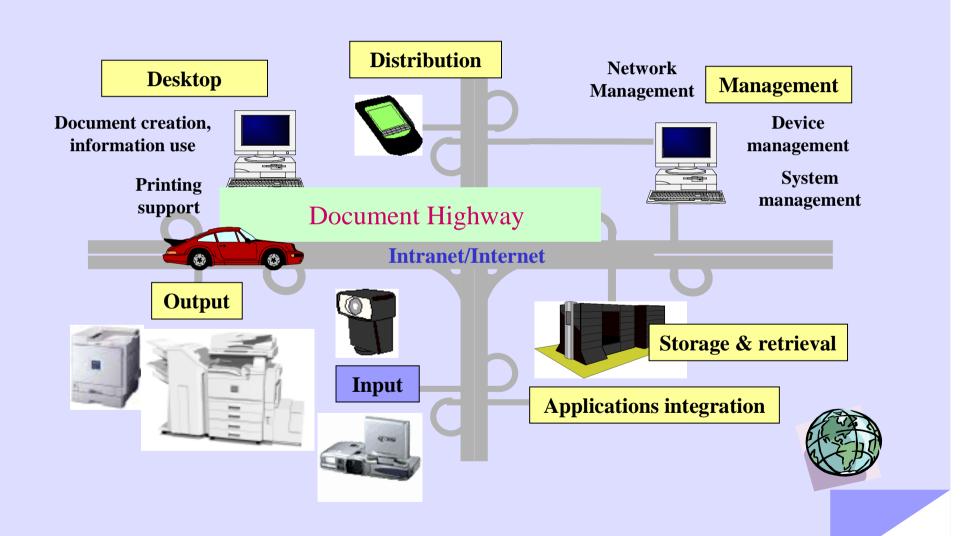
Ricoh Document Highway (RDH) Concept

Promote "Open & Appliance-like ease platform" which realizes seamless communication between hardware and applications





Ricoh Document Highway (RDH) Concept



Proposal for Optimal Products

Program to propose optimal configuration of office products

◆Japan
Customer Configuration Sheet
Sahoo

◆North America
Print Wise
Docutivity

◆Europe Pay Per Page



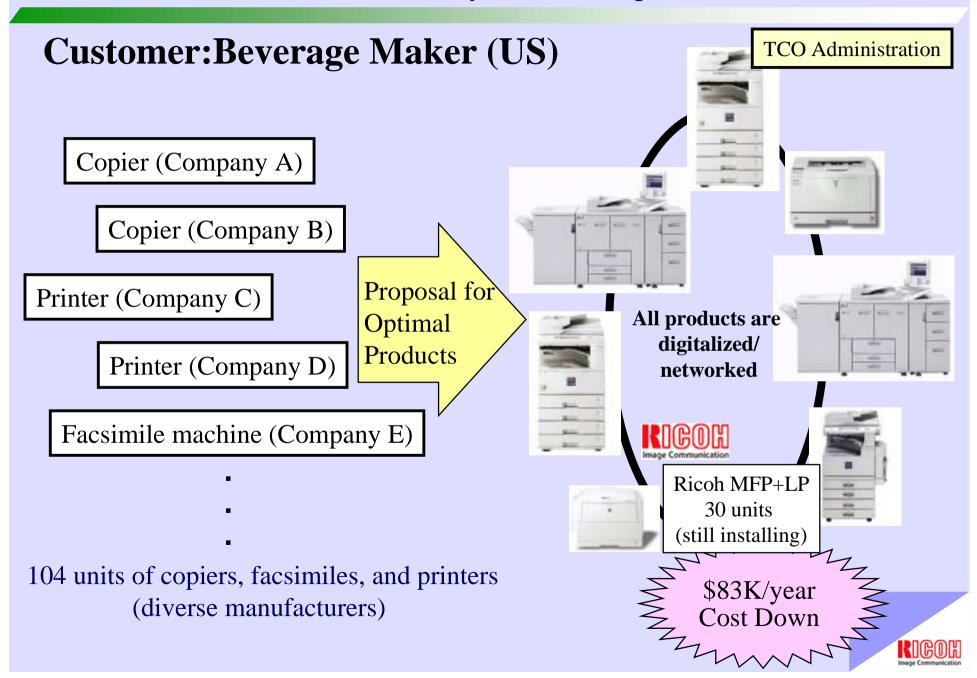
TCO Administration

Software to administrate status of office product use

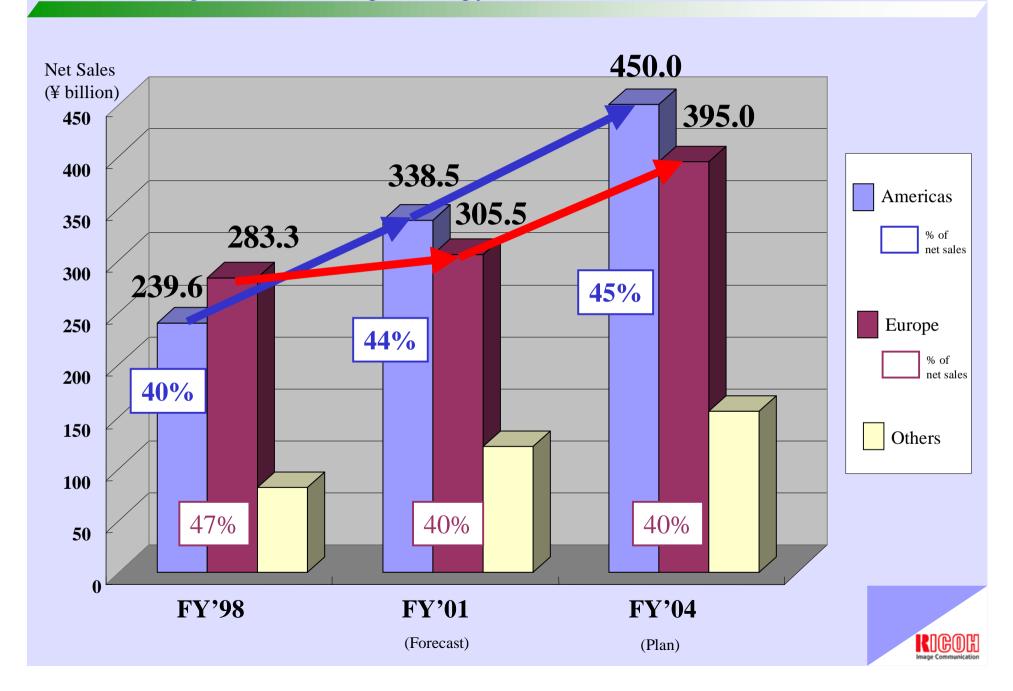
◆Japan
Ridoc IO Account
Ridoc IO Gate

◆Overseas
Print Observer
Print Trender
PAS
Docosoft

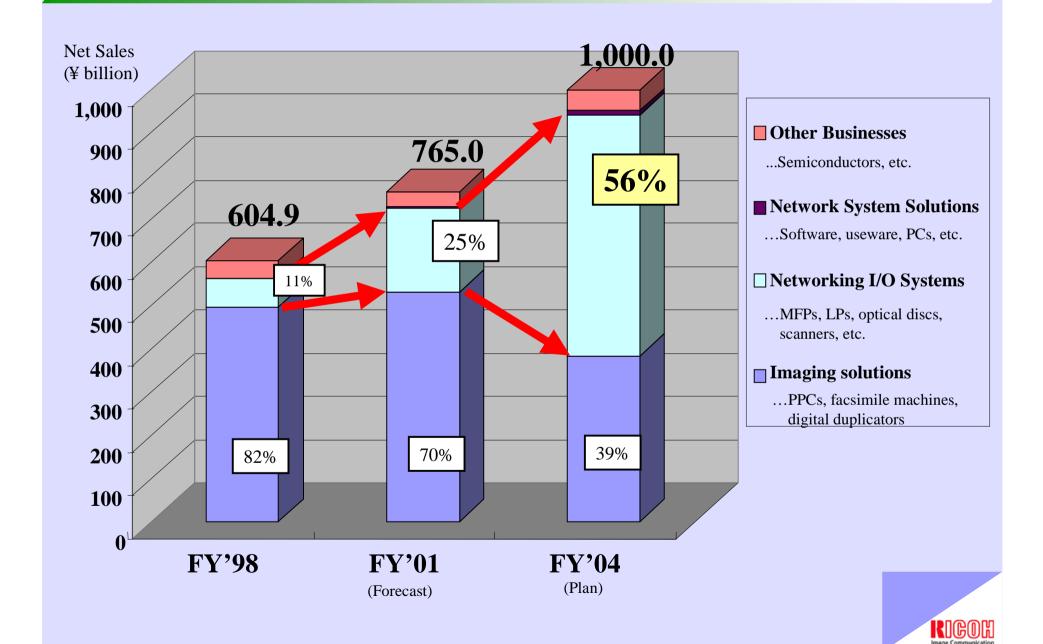




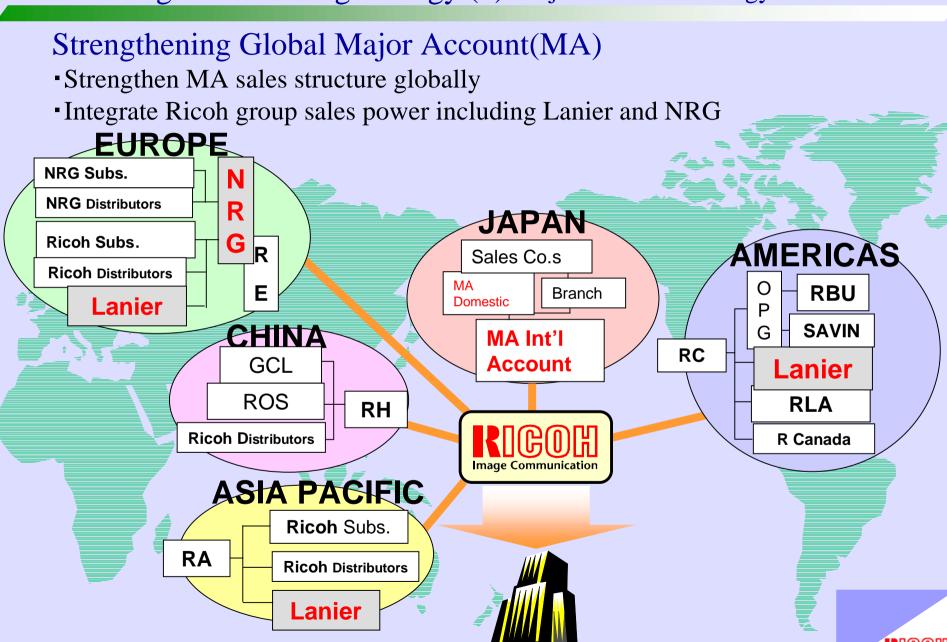
Global 5 region marketing strategy (1) -Overseas Sales by Region



Global 5 region marketing strategy (2) -Overseas Sales by Product Category



Global 5 region marketing strategy (3) Major Account Strategy



Reinforcement of core business

- *Strongest Engine
- *Zero emission
- *Key component

Growth of core business

- *New image process
- *GW Architecture II
- *RDH II
- *High speed communications
- *Large capacity optical memory

Cultivation of new business

- *Ubiquitous Document
- *Environment-related ...etc.

Basic Research

- Photonics
- Micro machining
- Nano technology
- •High-speed wireless technology
- Environment-related technology
- Appliance-like ease technology
- Personalization-related technology





1. Total Process Reform Activity (New TSS)

*Reduce development time

*Quality up

*Cost down

2. SCM

*Reduce inventories

*Reduce lead time

3. Company-wide structural reform activity (P300)

*Sales structure reform

*Review of product base



(¥ billion, %)

		'01		'04		CAGR	Growth
		Forecast	% of net sales	14 MTP	% of net sales	CAGN	Ratio
	Domestic	905.0	54%	1,000.0	50%	3.4%	10%
	Overseas	765.0	46%	1,000.0	50%	9.3%	31%
Net Sales		1,670.0		2,000.0		6.2%	20%
Operating Income		126.0	7.5%	180.0	9.0%	12.6%	43%
Pretax Profit		113.0	6.8%	160.0	8.0%	12.3%	42%
Net Income		61.5	3.7%	90.0	4.5%	13.5%	46%

¥124/\$ ¥120/\$

Total assets turnover 0.95 1.03

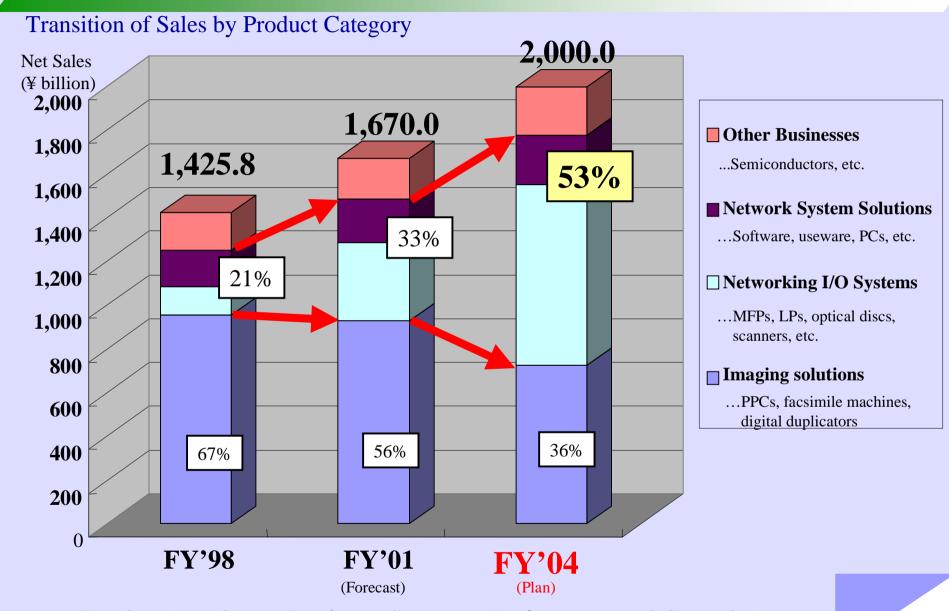
ROA 6.4% 8.3%

RIVAC Spread 4.1% 5.5%

Free Cash Flow \\ \pm 116.0 \text{ billion('99-'01)} \\ \pm 150.0 \text{ billion('02-'04)}

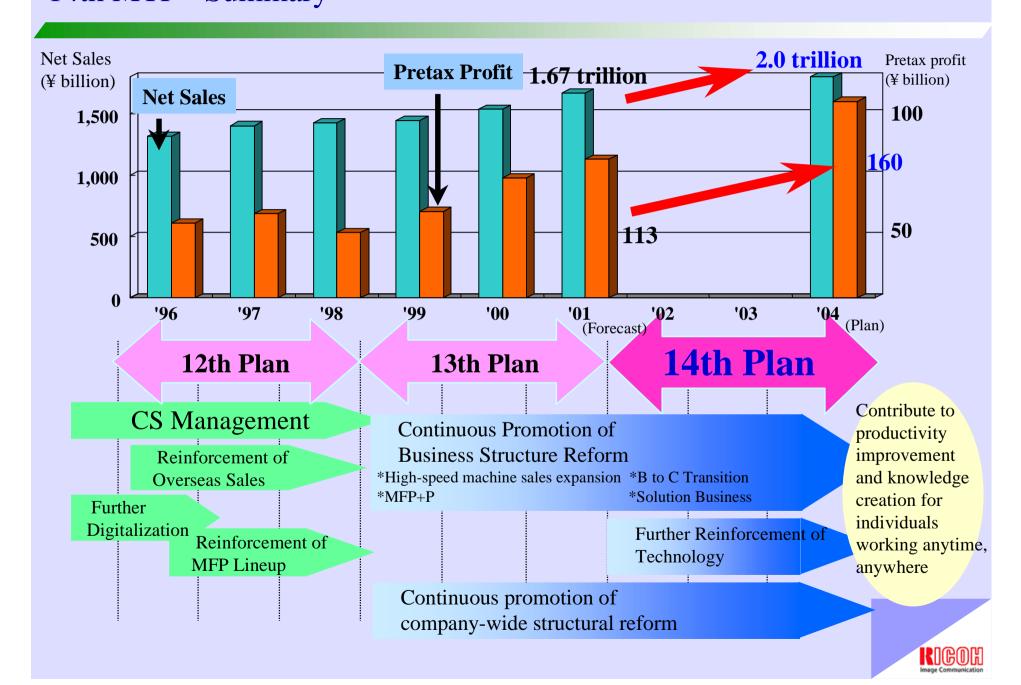
RICON Image Communication

14th MTP - Changes in Business Structure



Further Accelerate Business Structure Reform toward Growth Areas





*The Company bases the estimates above on information currently available to management, which involves risks and uncertainties that would cause actual results to differ materially from those projected.

