

Consolidated Results for the Half year ended September 30, 2004

October 29, 2004 Ricoh Company, Ltd.

* The Company bases the estimates in this presentation on information currently available to management, which involves risks and uncertainties that could cause actual results to differ materially from those projected.

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I. FY05/3 1H Results

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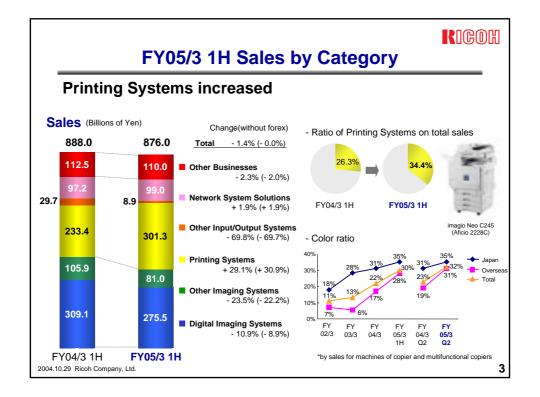
FY05/3 1H P/L: Comparison with FY04/3 1H

Strategic investment increased

		FY04/3	FY05/3 1H Latest('04/8)	FY05/3 1H	Comparison with latest	Comparison	with last year	Excluding	Excluding Forex & Subs
(billions of Yen)		1H	Forecast	Results	forcast	Change	Change(%)	Forex impact	selling*
Net sales	(Japan)	448.6	466.0	469.1	+3.1	+20.5	+4.6%	+4.6%	+4.6%
	(Overseas)	439.4	429.0	406.8	-22.1	-32.6	-7.4%	-4.7%	-2.1%
	Total	888.0	895.0	876.0	-18.9	-12.0	-1.4%	-0.0%	+1.2%
Gross profit		388.1	386.8	363.8	-22.9	-24.2	-6.2%		
Percenta	age of net sales	43.7%	43.2%	41.5%	-	-	-		
Operating inco	me	77.2	78.0	57.7	-20.2	-19.4	-25.2%	-14.3%	
Percenta	age of net sales	8.7%	8.7%	6.6%	-	-	-		
Income before	income taxes	71.4	74.5	60.0	-14.4	-11.3	-15.9%		
Percenta	age of net sales	8.0%	8.3%	6.9%	-	-	-	Excluding	Forex.
Net income	Net income		43.8	35.8	-7.9	-6.4	-15.2%	Subs sellin	
Percentage of net sales		4.8%	4.9%	4.1%	-	-	-	Japan	+4.9%
EPS (Yen)		56.79	59.28	48.48	-10.80	-8.31			ıs +2.3%
Exchange rate	US \$1	118.06	107.33	109.83	+2.50	-8.23		Total	+3.6% (Net sales)
(Yen)	Euro 1	133.47	131.09	133.31	+2.22	-0.16			(1101 34163)

*Excluding the impact of selling analog camera related business subsidiaries **OD:Optical Disc related business

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FY05/3 1H Sales by Category : Appendix

Core business going steady excluding impact of optical disc business and subsidiary selling

	Comparison with lasr year			ith lasr year*
			Billions of Yen	change(%)
		Japan	-16.4	-10.2%
Imaging Solutions		Overseas	-34.6	-13.7%
			-51.1 -12.3%	
	Printing	Japan	+27.6	+27.5%
	Systems	Overseas	+44.5	+33.5%
Network	Systems		+72.1	+30.9%
Input/	Other I/O	Japan	-1.2	-45.7%
Output	Systems	Overseas	-19.4	-72.2%
Systems	Oysteilis		-20.7	-69.7%
Oystellis		Japan	+26.3	+25.6%
		Overseas	+25.0	+15.7%
			+51.4	+19.5%
Notwork	System	Japan	+0.8	+0.9%
	tions	Overseas	+1.0	+51.2%
0010	illoria		+1.8	+1.9%
		Japan	+10.7	+3.0%
Puc	iness	Overseas	-8.5	-2.1%
	oment	Americas	+6.0	+3.6%
	otal	Europe	-5.0	-2.6%
10	, tai	Others	-9.5	-17.6%
		•	+2.1	+0.3%
			*Excludin	g Forex impact

Comparison with lasr year* Billions of Yen change(%) Japan +9.7 +11.0% Overseas -11 9 -50.8% Americas -0.4 -52.1% Other Businesses Europe -0.4 Others -11.0 -54.1% -2.0% -2.2 +20.5 +4.6% -20.5 -4.7% +5.5 Grand Total Europe -5.5 -2.8% -0.0 -0.0% Growth rate excluding

OD business

Japan +3.4%

Overseas +2.8%

Americas +5.9%

Europe -0.5%

Others +5.5%

Total +3.1%

Affected by selling analog camera related business subsidiaries

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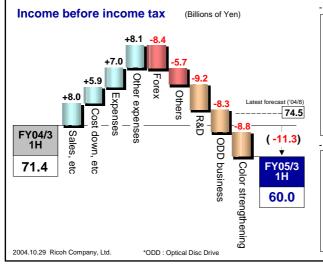
*Excluding Forex impact

RIGOH FY05/3 1H Sales by Geographic Area Steady growth in Japan and Americas excluding OD. Others decreased by selling photographic business subs. Sales (Billions of Yen) Change(without forex) - Ratio of overseas on total sales 888.0 876.0 Total - 1.4% (- 0.0%) Others Others 74.8 52.5 Others - 29.8% (- 27.5%) Europe Europe 192.9 196.9 **Americas Americas** - 2.0% (- 2.8%) Europe FY04/3 1H FY05/3 1H 161.3 167.6 Overseas sales ratio The Americas - 3.8% (+ 3.3%) 49.5% - 46.4% Japan + 4.6% (+ 4.6%) Growth rate excluding OD 448.6 469.1 business and subsidiary selling Japan +4.9% Overseas +2.3% Americas +5.4% Europe -0.7% Others +3.3% FY05/3 1H FY04/3 1H Total +3.6% 2004.10.29 Ricoh Company, Ltd. 5 *Excluding Forex impact



Comparison with FY04/3 1H

Strategic investment, as ODD business restructuring, color strengthening and R&D, decreased profit



Changes of Gross Profit					
	(Billions of Yen)				
Sales, etc	+ 8.0				
Cost down, etc	+ 5.9				
ODD business	- 8.3				
Color strengthening	- 8.8				
Others	- 5.7				
Sub Total	- 8.9				
Forex	- 11.9				
Analog camera subs	- 3.4				
Total	- 24.2				

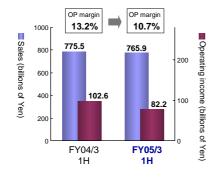
Changes of S	G&A
	(Billions of Yen)
R&D	+ 9.2
Pensions	- 7.8
Others	+ 0.8
Sub Total	+ 2.2
Forex	- 3.5
Analog came	era subs - 3.4
Total	- 4.7

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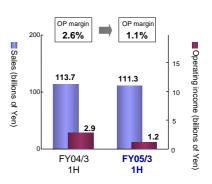
FY05/3 1H Business Segment

Strategic investment decreased margin of Office Equipment. Semiconductors sales and profit down in Other Businesses.

Office Equipment



Other Businesses



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(billions of Yen)

Operating income (billions of Yen)

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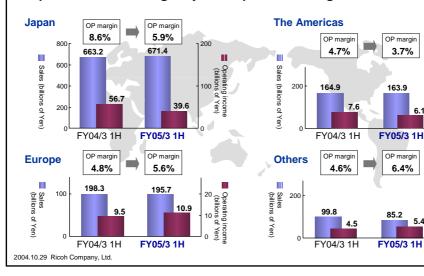
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FY05/3 1H Geographic Segment

Margin increased by growth of value-added products in all area.

Japan decreased margin by the impact of strategic investment & forex.





Appendix: FY05/3 1H excluding irregular factor

(Billions of Ye	n)	FY05/3 1H	OD Business	Color Expansion	Subs selling	R&D	Forex	FY05/3 1H impact excluded	YoY change(%)
Net sales	(Japan)	469.1	-1.2					470.4	+4.9%
	(Overseas)	406.8	-19.4		-11.2		-12.0	449.6	+2.3%
	Total	876.0	-20.7		-11.2		-12.0	920.0	+3.6%
Gross profit		363.8	-8.3	-8.8	-3.4		-11.9	396.3	+2.1%
SG&A		306.1	0.0		-3.4	9.2	-3.5	303.9	-2.2%
Operating inc	ome	57.7	-8.3	-8.8	0.0	-9.2	-8.4	92.4	+19.6%
Income before income taxes		60.0	-8.3	-8.8	0.0	-9.2	-8.4	94.7	+32.7%
Net income		35.8	-5.0	-5.3	0.0	-5.5	-5.0	56.7	+34.3%

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Balance Sheet <as of September 30, 2004>

Assets

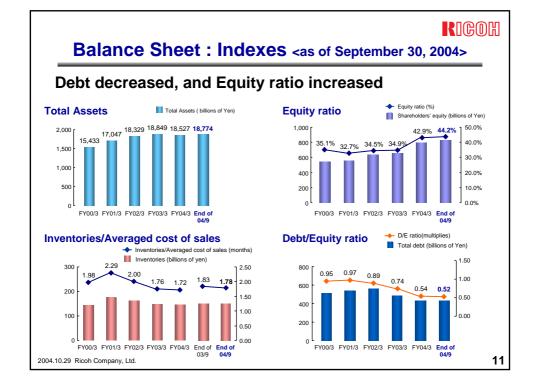
	As of	Diff. from
	Sep 30, 2004	Mar 31
Current Assets	870.9	-0.8
Cash & time deposits	215.5	+11.5
Trade recievables	397.3	-24.9
Marketable securities	51.1	+5.9
Inventries	151.7	+6.4
Other current assets	55.1	+0.0
Fixed Assets	1,006.5	+25.5
Tangible fixed assets	237.7	-0.9
Finance recievable	536.6	+22.5
Other investments	232.1	+3.9
Total Assets	1,877.4	+24.6

Liabilities and Shareholders' Investment

		Sep 30, 2004	Mar 31	l
Cı	urrent Liabilities	643.1	+35.6	l
	Trade payables	276.5	-21.1	
	Short-term borrowings	207.8	+56.7	1
	Other current liabilities	158.7	+0.1	
Fi	xed Liabilities	353.6	-47.7	L
	Long-term indebtedness	227.4	-54.1	ı
	Retirement benefit obligation	87.0	+3.5	Ī
	Other fixed liabilities	39.1	+2.8	l
To	otal Liabilities	996.7	-12.0	l
М	inority Interest	50.4	+1.5	l
Total Shareholders' Investment		830.2	+35.1	l
	otal liabilities and pareholders' Investment	1,877.4	+24.6	
	Total debt	435.3	+2.5	•
	i otal debt	435.3	+2.5	<

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(billions of Yen) 10





FY05/3 1H Statement of Cash Flow

Cash profit (net income + depreciation and amortization) increased

(Billions of Yen)

	FY04/3 1H	FY04/3	FY05/3 1H
Net income	42.2	91.7	35.8
Depreciation and amortization	37.8	76.9	36.9
[Cash profit (net income + Depreciation and amortization)]	[80.0]	[168.7]	[72.7]
Other operating activities	-18.4	-13.7	-14.8
Net cash by operating activities	61.6	154.9	57.9
Plant and equipment	-36.1	-75.2	-37.1
Other investing activities	16.2	11.9	3.2
Net cash by investing activities	-19.9	-63.3	-33.9
[Free cash flow (oparating net cash + investing net cash)]	[41.6]	[91.5]	[24.0]
Net cash by financing activities	-6.6	-74.8	-16.9
Effect of exchange rate	0.7	-2.8	2.0
Net increase in cash and equivalents	35.7	13.7	9.1
Cash and equivalents at end of period	225.0	203.0	214.7

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< Appendix >

Calculation information where the equity method is applied to Ricoh's leasing subsidiary



Consolidated Statement of Income (Half year ended September 30, 2004)

Consolidated	Equity Method	(Billions of
876.0	808.4	
363.8	355.9	
57.7	51.5	
60.0	54.3	
35.8	35.8	
	876.0 363.8 57.7 60.0	876.0 808.4 363.8 355.9 57.7 51.5 60.0 54.3

Consolidated Balance Sheet (at the end of September 30, 2004)

	Consolidated	Equity Method		Consolidated	Equity Method	(Billions of yen)
Cash and cash equivalen	215.5	268.9	Short-term borrowings	207.8	110.6	
Other current assets	655.3	698.0	Other current liabilities	435.2	420.2	
Current assets	870.9	966.9	Current liabilities	643.1	530.8	
Finance recievable	536.6	92.1	Long term-borrowings	227.4	86.8	
Other fixed assets	469.8	530.6	Other fixed liabilities	126.1	126.1	
Fixed assets	1,006.5	622.7	Fixed liabilities	353.6	212.9	
			Minority interest	50.4	15.6	
			Shareholders' investment	830.2	830.2	
Total Assets	1,877.4	1,589.7	Total Liabilities and	1,877.4	1,589.7	
			Shareholders' investment			

Key financial Ratios (Half year ended September 30, 2004)

		Chage from		Chage from
	Consolidated	previous period	Equity Method	previous period
Return on assets	3.2%	+ 1.3pt	3.5%	+ 1.4pt
Return on equity	4.4%	+ 1.1pt	4.4%	+ 1.1pt
Equity ratio	44.2%	+ 8.6pt	52.2%	+ 11.6pt
Debt/Total assets	23.2%	- 1.9pt	12.4%	+ 0.4pt
Debt/Equity	52.4%	- 18.0pt	23.8%	- 5.8pt
Total assets turnover	0.47	-	0.51	-

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II. FY05/3 Forecast

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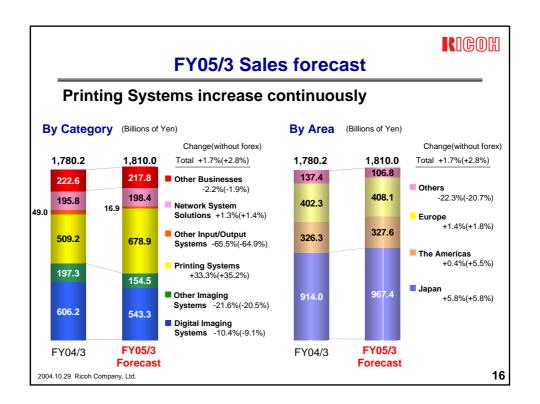
FY05/3 Performance Forecast

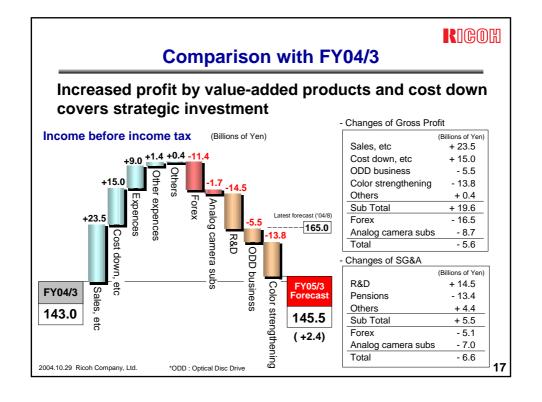
Income increase YoY excluding cumulative effect of accounting change on FY04/3

			FY05/3	Y05/3 EV05/2 C		Composioon	Comparison with last year		Excluding Excluding	
(Billions of Yen)		FY04/3	Latest('04/8)	FY05/3	Comparison with latest	Companson	willi iasi yeai		Forex & Subs	
(Dillions of Tell	')		Forecast	Forecast	forcast	Change	Change(%)	impact	selling*	
Net sales	(Japan)	914.0	935.0	967.4	32.4	53.3	+5.8%	+5.8%	+5.8%	
	(Overseas)	866.1	875.0	842.6	-32.4	-23.5	-2.7%	-0.4%	+2.5%	
	Total	1,780.2	1,810.0	1,810.0	0.0	29.7	+1.7%	+2.8%	+4.2%	
Gross profit		765.6	785.0	760.0	-25.0	-5.6	-0.7%			
Perce	entage of net sales	43.0%	43.4%	42.0%	-	-	-			
Operating incom	ne	150.0	175.0	151.0	-24.0	0.9	+0.7%	+8.3%		
Perce	entage of net sales	8.4%	9.7%	8.3%	-	-	-		li e	
Income before in	ncome taxes	143.0	165.0	145.5	-19.5	2.4	+1.7%			
Perce	entage of net sales	8.0%	9.1%	8.0%	-	-	-			
Income before a	accounting change	84.3	95.0	85.0	-10.0	0.6	+0.7%	Excluding	Forey	
Perce	entage of net sales	4.7%	5.2%	4.7%	-	-	-	Subs selling		
Net income		91.7	95.0	85.0	-10.0	-6.7	-7.4%	Japan	+6.1%	
Perce	entage of net sales	5.2%	5.2%	4.7%	-	-	-		as +5.9%	
EPS (Yen)		123.63	128.58	115.05	-13.53	-8.58		Total	+6.0%	
Exchange rate	US \$1	113.09	106.16	107.42	+1.26	-5.67	1		(Net sales)	
(Yen)	Euro 1	132.65	130.54	131.66	+1.12	-0.99				

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*Excluding the impact of selling analog camera related business subsidiaries ***OD:Optical Disc related business







III. Appendix

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Appendix of FY05/3 1H Results

Impact of foreign exchange rates

		On Sales	On Income before income taxes
Impact of foreign exchange	US\$	3.2 billion yen / year	1.0 billion yen / year
rates per yen	EURO	3.0 billion yen / year	1.2 billion yen / year

Overseas production ratio (by units)

	FY04/3 1H	FY05/3 1H
Copier+MFP	70%	75%
LP	60%	55%

Color ratio (by sales of machine)

		FY04/3 1H	FY05/3 1H
Copier+MFP	Japan	30%	35%
	Overseas	13%	28%
	Total	18%	30%
LP	Japan	27%	26%
	Overseas	71%	53%
1	Total	50%	38%

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CAPEX, Depreciation & Amortization, R&D

		FY04/3 1H	FY05/3 1H
	CAPEX	36.3	38.2
	Depreciation & Amotization	33.6	31.0
	R&D	44.2	53.4

	FY04/3	FY05/3		
	Result	(forecast)		
CAPEX	75.5	76.0		
Depreciation & Amotization	67.6	70.0		
R&D	92.5	107.0		

(Billions of Yen)

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FY05/3 2H Performance Forecast

(Billions of Yen))	FY04/3 2H	FY05/3 2H Latest('04/8) Forecast	FY05/3 2H Forecast	Comparison with latest forcast	Comparison Change	with last year Change(%)	Excluding Forex impact	Excluding Forex & Subs selling*
Net sales	(Japan)	465.4	469.0	498.2	29.2	32.7	+7.0%	+7.0%	+7.0%
	(Overseas)	426.7	446.0	435.7	-10.3	9.0	+2.1%	+4.1%	+7.3%
	Total	892.1	915.0	933.9	18.9	41.8	+4.7%	+5.6%	+7.1%
Gross profit		377.5	398.2	396.1	-2.1	18.6	+4.9%		
Perce	ntage of net sales	42.3%	43.5%	42.4%	-	-	-		
Operating incom	е	72.7	97.0	93.2	-3.8	20.4	+28.2%	+32.2%	
Perce	ntage of net sales	8.2%	10.6%	10.0%	-	-	-		J
Income before in	come taxes	71.6	90.5	85.4	-5.1	13.7	+19.2%		
Percentage of net sales	8.0%	9.9%	9.1%	-	-	-			
Income before accounting change Percentage of net sales		42.1	51.2	49.1	-2.1	7.0	+16.7%	Excluding	Eorov
		4.7%	5.6%	5.3%	-	-	-	Subs sellin	
Net income		49.5	51.2	49.1	-2.1	-0.3	-0.7%	Japan	+7.3%
Perce	ntage of net sales	5.5%	5.6%	5.3%	-	-	-	II '	as +9.7%
EPS (Yen)		66.84	69.29	66.57	-2.72	-0.27		Total	+8.4%
Exchange rate	US \$1	108.12	105.00	105.00	+0.00	-3.12		1.0101	(Net sales)
(Yen)	Euro 1	131.83	130.00	130.00	+0.00	-1.83			

*Excluding the impact of selling photographic business subsidiaries **OD:Optical Disc related business

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