

Contributing to
Ricoh's Future
Finances through
ESG Management



Corporate Officer ESG Strategy Division Ricoh Company, Ltd.

November 19, 2021







ESG Highlights

ESG as Part of Management Strategies

Initiatives for a Zero-carbon Society

Challenges in Generating Future Finances

External ESG Assessments



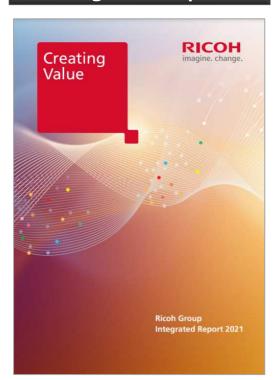


Reinforcing ESG Disclosure



Simultaneously published Integrated Report, ESG Data Book and TCFD Report Debut TCFD Report overviewed our decarbonization activities

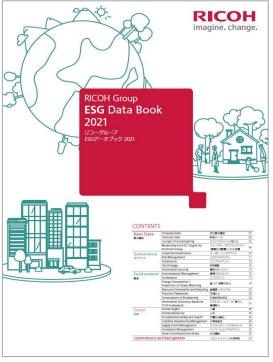
Integrated Report



Revamped Value Creation Process

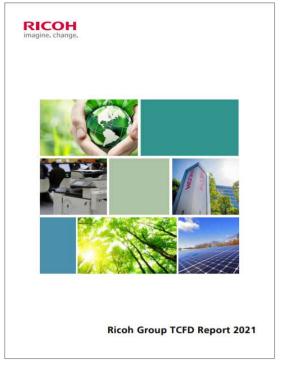
Government Pension Investment Fund of Japan's external asset managers listed as an excellent integrated report

ESG Data Book



Enhanced data in third edition

TCFD Report



Published for first time in October 2021

ESG Website



Placed fourth overall in Gomez ESG Site Ranking 2021

Was first overall in 2020



Integrated Report Improvements



Enhanced

- Medium- to long-term value creation process (management level discussions)
- Disclosure of integrated report approval process
- Presentation of dual ESG and business activity management

Maintained

- Addressing questions and disclosure requirements of investors and ESG assessors
- Updating information as needed even after publication

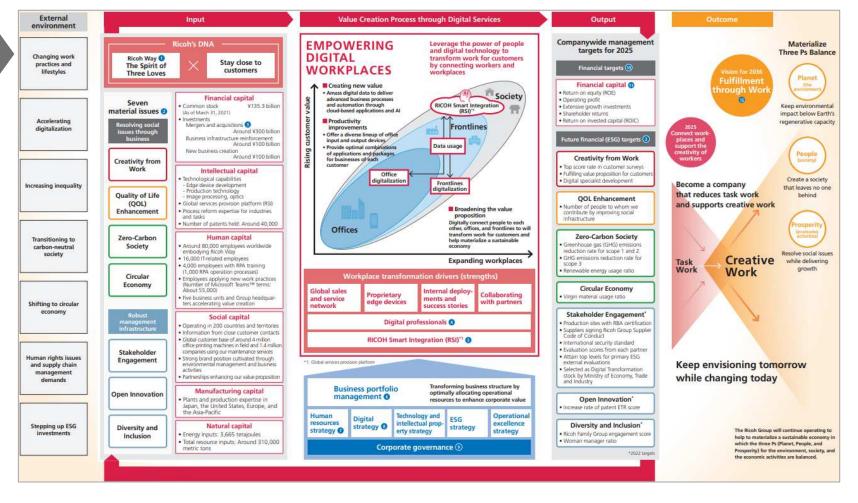


Revamped Value Creation Process



Creating value through digital services by formulating social vision and pursuing financial and future financial (ESG) targets

From Ricoh Group Integrated Report 2021





Stepping Up Efforts to Tackle Human Rights Issues



Launched initiatives around 30 years ago; updating approach to match international standards. Will integrate human rights in companywide risk management framework and undertake human rights due diligence

Ricoh Group's Efforts

April 2021	Formulates Ricoh Group Human Rights Policy
May 2021	Participates in human rights project of Ministry of Justice of Japan
From April 2021	Ricoh Digital Equipment obtain certification from Responsible Business Alliance following audits
July 2021	Survey human rights risks at all Ricoh Group production sites
October 2021	Educate Ricoh Group's 33,000 employees in Japan about human rights basics (more than 95%

participated)

From June 2021



Supply Chain Initiatives

July 2020 Revises Supplier Code of Conduct to conform with Responsible Business Alliance Code of Conduct and publishes Japanese, English, and Chinese versions)

Asks 226 key suppliers to sign Supplier Code of Conduct and conduct CSR assessments, with 86% thus far completing this process



CEO Newly Cochairs Japan Climate Leaders' Partnership



About Japan Climate Leaders' Partnership.



This corporate entity was established in 2009 based on the recognition that industry must act swiftly to materialize a decarbonized society. It focuses on shaping policies, decarbonizing companies, providing decarbonization solutions, communicating with society, and collaborating with global networks. Ricoh was a founding member of this group, which has more than 200 members.

Excerpts from Japan Climate Leaders' Partnership October 1 press release (in Japanese only) https://japan-clp.jp/archives/9238

Yoshinori Yamashita, President and CEO of Ricoh, and Masanori Imai, Chairman of Toda Corporation, Appointed Cochairs of the Japan Climate Leaders' Partnership

200-member Japan Climate Leaders' Partnership paving way to decarbonizing society

Ricoh is pursuing in-house decarbonization while helping lead Japan's efforts in this respect



Other ESG-Related Highlights



January 2021	Ricoh Japan launches Technology Development and Demonstration Project
March 2021	Lifts fiscal 2030 target for renewable energy usage rate to 50%
March 2021	Participates in WIPO Green, an international framework for exchanging environment-related technologies
May 2021	Begins supplying RICOH EH DSSC Series of solid-state dye-sensitized solar sell modules delivering 20% more power than previous model
June 2021	Japan International Cooperation Agency selects Ricoh's proposal for 3D-pico hydro generator system for its agency's Small and Medium Enterprises and SDGs Business Support Project
June 2021	Joins with Godo Sangyo to initiate micro-hydropower generation with water supply facilities
June 2021	Concludes Mizuho Eco Finance loan deal with Mizuho Bank
August 2021	Begins providing samples of bendable environmental power generation devices to contribute to a recharging-free future
September 2021	Ricoh and Ricoh Japan join with nonprofit organization Sodateage Net to Digital Support Program for Young People
September 2021	Launches RICOH EH Environment Sensor D201/202 environmental sensing devices, which do not need battery replacements or wired connections
October 2021	Deploys on-site power purchase agreement model at four production and sales affiliate sites in Japan and abroad to accelerate use of renewable energy

Areas in red detailed later in this presentation





ESG as Part of Management Strategies

- Ricoh Way and Sustainability
- 20th Mid-Term Management Plan and ESG Targets
- Implementation Structure and Compensation System



Organizational Culture and Value Proposition



Value Proposition Delivery

Digital services company

Value Proposition

EMPOWERING DIGITAL WORKPLACES

Value Proposition Goal

2036 vision

Fulfillment through Work

Corporate Philosophy

Ricoh Way

- The Spirit of Three Loves
- Mission
- Vision
- Values

We are committed to providing excellence to improve the quality of life and drive sustainability

Overall ESG Initiatives



Materialize sustainable society (3Ps Balance)*

Sustainably enhance corporate value



Contribute to SDGs and Paris Agreement

Key ESG Activity Themes And Disclosure Items

Environment

- Climate change
- Circular economy
- Chemical substance management
- Biodiversity preservation

Social

- Human rights protection
- Diversity and inclusion
- Customer satisfaction enhancement
- Supply chain management
- · Social and regional contributions

* The Ricoh Group initiated the 3Ps Balance in 2002 to help materialize a sustainable society in which Prosperity (economic activities), People (society), and the Planet (the environment) are in balance.

Governance

- Corporate governance
- Risk management
- Compliance
- Information security







Financial targets

ESG targets
| | |
Future finances

20th Mid-Term Management Plan Goals

Slide from Investors' Meeting (March 3, 2021)



Become digital services company that innovates workplace productivity.

FY22 **ROE** > 9%

Driven by business growth and capital profitability improvements

Financial Targets

Financial Indicators	FY2022
Operating profit/margin	¥100 billion/5%
Sales	¥2,000 billion
ROIC	More than 6.5%
Office Services business operating profit*	8%

Future Financial Targets

Targets by s	takeholder (from 17 ESG targets)	FY2022
Customers:	Top score from customers	30%
Society:	GHG Scope 1 and 2 (from FY15) GHG Scope 3 (from FY15) Electricity from renewable energy sources New resource content in products	30% 20% 30% <85%
Employees:	Employee Engagement Score	50 th percentile in each region
Partners:	Rating score from each partner	Set by partner
Shareholders:	ROE	9%

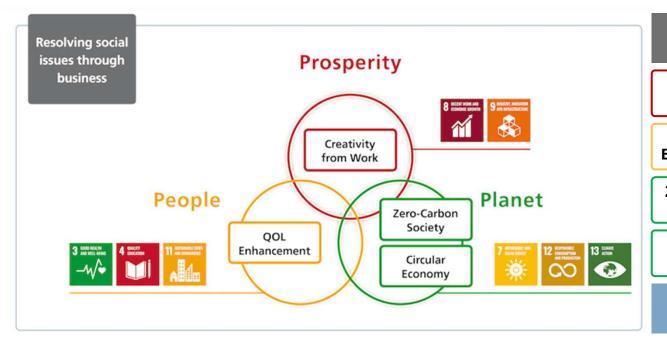
^{*} Based on previous segments



Seven Material Issues



Identified materialities and set 17 ESG targets in light of management philosophy, business strategies, and stakeholder demands





Three Materialities Relating to Reinforcing Management Infrastructure



Make stakeholder assessments a management benchmark

Open innovation

Stakeholder

engagement

Drive innovation through co-creation

Diversity and inclusion

Secure diversity so employees can reach their potential



Initial Disclosure of Progress with ESG Targets



Set to reach fiscal 2022 targets; will bolster environmental strengths and reinforce position in such social aspects as diversity and inclusion, supply chain management

	7 Material Issues	Key Performance Indicators	FY2020	FY2022 Targets	FY25 Targets
Issues iness	Creativity from Work (Economy)	Top score in customer surveys Fulfilling value proposition for customers Digital specialist development	Japan: 28%; Americas: 28%; Europe: 24%; APAC: 40% 10% Disclosing from next fiscal year	30% or more 20%* ¹ IPA ITSS L3 1.5 times* ²	30% or more To be decided Level 5 in METI's Digital Transformation Promotion Indices*3
cial Bus	QOL Enhancement (Society)	Number of people to whom we have contributed by improving social infrastructure	1.6 million	10 million	15-20 million
Resolve So Through	Zero-Carbon Society (Environment)	GHG emissions reduction rate for scope 1 and 2 (vs. fiscal 2015) GHG emissions reduction rate for scope 3 (vs. fiscal 2015) Renewable energy usage ratio	36.5% 31.7% 17.6%	30% 20% 30%	40% or more 25% 35% or more
	Circular Economy (Environment)	Virgin material usage ratio	90.7%	85% or less	80% or less
siness Foundations	Stakeholder Engagement	Production sites with Responsible Business Alliance certification Percentage of suppliers signing Ricoh Group Supplier Code of Conduct International security standard Evaluation scores from each partner Primary ESG external evaluations Selection as Digital Transformation stock by Ministry of Economy, Trade and Industry (METI)	3 86% signed Not disclosed Not disclosed Included in Dow Jones World Indices and CDP climate change A List 2020 Selected as DX Certified Business Operator	6 100% signing Reinforce and complete based on ISO/IEC NIST Establish by partner Top-level acquisition and adoption Selection as digital transformation stock	Setting for each mid-term management plan
Bu	Open Innovation	Patent ETR score increase rate (vs. fiscal 2020)*4	Disclosing from next fiscal year	20% increase	in light of ESG issues
Reinforce	Diversity and Inclusion	Ricoh Family Group engagement scores (regional percentiles) Female manager ratio	Japan: 48 th percentile Americas: 35 th percentile Europe: 21 st percentile APAC: 31 st percentile Global: 15.1% (Japan: 5.8%))	50 th percentile 16.5%	

^{*1:} Domestic Scrum Package customer ratio.

^{*2:} IPA: Information-technology Promotion Agency. ITSS: IT Skill Standard set by IPA (levels 0 to 6).

^{*3:} DX Promotion Index: Self-assessed benchmark of digital transformation progress. Ricoh aims to reach maturity level of 5 in developing and retaining human resources.

^{*4:} ETR (External Technology Relevance) score indicates number of patents cited by other companies.



Business Unit Activities by ESG Target



ESG Targets			7 Material Issues						
Business Units	ESG Indicators	FY2021 Targets	Creativity from Work	QOL Enhancement	Zero-Carbon Society	Circular Economy	Stakeholder Engagement	Open Innovation	Diversity and Inclusion
RDS	XXX		•						
	XXX			_			•		
	XXX				n process CO ₂				
	XXX				x metric tons				
LDP	XXX		Obt	tained Respon	sible Business				
	XXX		Allia	nce certificati	on at xx sites				
	XXX		/			•			
	XXX						•		
	XXX						•		
	XXX						•		
.GC	XXX				•				
	XXX								
	XXX								
	XXX	10000000				•			
RIS	XXX				•				
	XXX					•			
	XXX			<u> </u>	•				
				•					
						_			



Group Companies also Initiating ESG Targets



	Material Issues	Ricoh Group ESG Indicators	FY2022 Targets
Ŵ	Creativity from Work	Top score in customer surveys	30% or more
h Busines	Work	Fulfilling value proposition for customers (percentage of customers deploying Scrum packages)	20%
Through		Digital specialist development (number of people with at least IPA ITSS L3, compared with FY2020)	1.5-fold
senes _	QOL Enhancement	Number of people to whom we have contributed by improving social infrastructure	10 million
	Zero-Carbon Society	GHG emissions reduction rate for scope 1 and 2 (vs. fiscal 2015)	30%
e Socia		GHG emissions reduction rate for scope 3 (vs. fiscal 2015)	20%
esolve		Renewable energy usage ratio	30%
~	Circular Economy	Virgin material usage ratio	85% or less

	Material Issues	Ricoh Group ESG Indicators	FY2022 Targets
ıs	Stakeholder Engagement	Production sites with Responsible Business Alliance certification	6
atio		Percentage of suppliers signing Ricoh Group Supplier Code of Conduct	100%
Foundations		International security standard	Reinforce & complete based on ISO/IEC NIST
_		Evaluation scores from each partner	Establish by partner
nes		Primary ESG external evaluations	Top-level acquisition
Business		METI selection as Digital Transformation stock	Yes
Reinforce	Open Innovation	Patent ETR score increase rate (vs. fiscal 2020)	20%
infe	Diversity and Inclusion	Ricoh Family Group engagement scores	50 th percentile
R	21101031011	Female manager ratio	16.5%

Ricoh
Japan also
setting ESG
targets in
view of
companywide ESG
goals

Ricoh Japan ESG Indicators	FY2021 Targets
Top score in customer surveys	30%
Fulfilling value proposition for customers • Percentage of customers deploying Scrum packages • Annual hours saved from deploying these packages	15% 64.8 million
Annual increase in number of employees qualifying under Ricoh Japan proprietary professional certification program	5%
Number of people to whom we have contributed by improving social infrastructure	2 million
Company's decarbonization efforts Co2 reduction rate (CO2 reduction amount) Support for customer decarbonizations Co3 reductions from launching key MFPs and planting mangrove trees Co3 reductions from environmental solutions	Vs. FY2015 -25.7% (23,500t) 1,312t 3965.1 t
_	-
-	-

Ricoh Japan ESG Indicators	FY2021 Targets
-	_
_	_
_	_
Top score in dealer assessments	30%
-	_
METI Digital Transformation certification	Acquired
_	_
Engagement score	36.5
Female manager ratio	7.5% or more by FY2025

Group companies other than Ricoh Japan also looking to set ESG targets



Board of Directors and ESG Committee Decision-Making



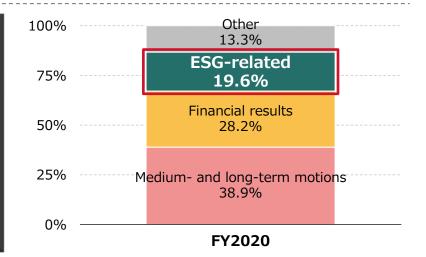
ESG Committee Overview and Role

- Chaired by president and CEO and comprising Group Management Committee* members, Audit and Supervisory Board members, and executive officer overseeing ESG
- Deliberation and decision-making centers on ESG issues
- Established in 2018 and meets quarterly

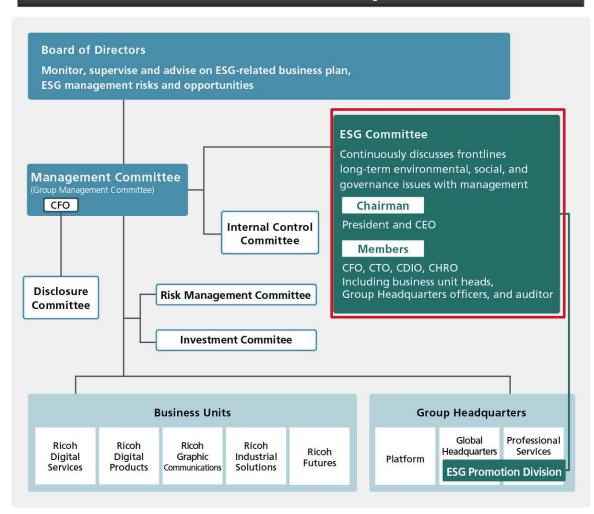
Main Agenda Items in Fiscal 2020

- TCFD compliance and decarbonization Policy
- Integrated Report
- Revision of ESG and environmental goals
- Formulation of Ricoh Group Human Rights Policy

Board of Directors Time Allocation by Agenda Item



ESG Promotion System



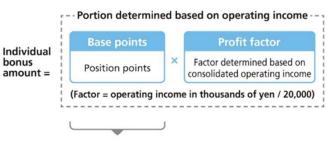
^{*} The Board of Directors delegated authority to this decision-making body, which comprises executive officers meeting certain requirements.



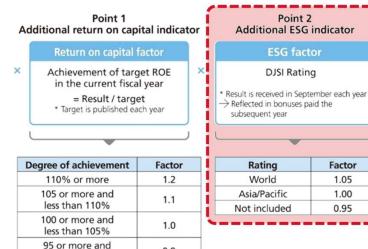
Linking ESG Targets and Executive Compensation



Formula for Calculating Director Bonuses from 2020



Director's position	Position points
President	6,000
Corporate Executive Vice President	3,040
None	1.680



0.9

8.0

less than 100%

Less than 95%

Key CEO Assessment Items

Financial perspectives

Mid-Term Management Plan and business plan progress, return on capital, and other key performance indicators

Shareholder and capital market perspectives

Such stock-related indicators as Total Shareholder Return (TSR) and evaluations

Non-financial (ESG) perspectives

Including ESG measures, customer and employee satisfaction, and safety and product quality

- Establish a performance indicator using ROE results for each fiscal year, as an incentive to enhance return on capital
- ② Establish the annual DJSI* Rating, which the Company as a whole is pursuing, as a performance indicator, as an incentive to enhance ESG indicators
 - * Indicators related to return on capital and ESG will also be added to the formula for Executive Officers.

For executive officers, progress toward departmental ESG targets is also linked to assessments and compensation





Initiatives for a Zero-carbon Society

- Greenhouse Gas Reductions and Renewable Energy Adoption Progress and Outlook
- TCFD Risks and Opportunities
- Forest Conservation Activity Achievements



Decarbonization Activity Summary and Highlights



Lifted Scope 3 and renewable energy targets in March

Steadily reduced greenhouse gas emissions through fiscal 2020 with respect to 1.5°C Science Based Targets Initiative goals

Aiming to derive 30% of electricity from renewable energy by fiscal 2022

Procured renewable energy domestically and internationally through various means

Updated TCFD disclosure

Continued to conserve forests

We will keep contributing to international efforts to limit the rise in global temperature to 1.5°C above pre-industrial levels, use more renewable energy, and conserve forests



Global Standards and Scenarios to Fulfill Them

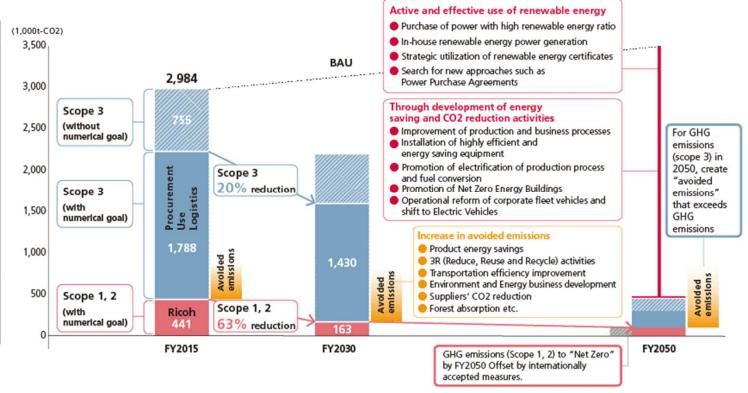


- Global targets: Obtained Science Based Targets approval for goals aligned with 1.5°C criteria; increased Scope 3
 reduction and renewable energy targets in March 2020
- Setting clear milestones: Augmented targets for 2030 and 2050 by formulating and announcing goals for the current and next mid-term management plans
- To reach above targets, formulated specific reduction scenarios through 2030 that accelerate renewable energy deployments and extensive energy conservation

Decarbonization-related Targets

Item	FY2022	FY2025	FY2030	FY2050
Scope 1 and 2 reduction rates (vs. FY2015)	30%	40%	63%	house gas Is from ue chain
Scope 3 reduction rates in procurement, use, and logistics categories (vs. FY2015)	20%	25%	40%	Zero greenhor emissions t entire value
Renewables ratio	30%	35%	50%	100%

Ricoh announced targets in red in March 2021





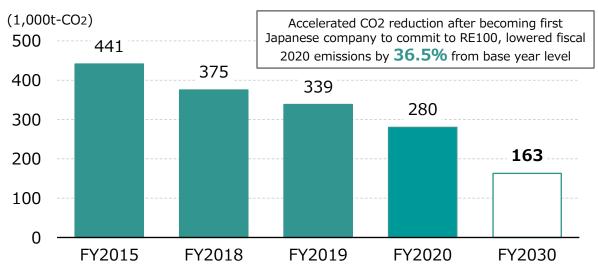
Greenhouse Gas Reductions Progress (Scope 1 and 2)



	Units	FY2017	FY2018	FY2019	FY2020
Scope1	1,000t-CO2	142.7	141.9	131.6	113.4
Scope2	1,000t-CO2	266.6	232.9	207.7	167.0
Total greenhouse gas emissions	1,000t-CO2	409.3	374.8	339.3	280.4
SBT 1.5℃ achievement line Annual reductions of 4.2% since FY2015	1,000t-CO2	404.3	385.7	367.2	348.7
Emissions intensity to sales	t-CO2/¥100million	19.8	18.6	16.9	16.7

Meeting 1.5°C commitments since FY2018

Greenhouse Gas Emissions (Scope 1 and 2)



- Comfortably clearing Science Based Targets Initiative goal of limiting global temperature rise to 1.5°C above pre-industrial levels
- Meeting preferential interest rate terms of Sustainability Linked Loans
- Significantly reducing Scope 2 emissions through renewable energy deployments
- Steadily lowering emissions per unit of sales
- Formulated roadmap for reductions by 2030; will continue to reduce greenhouse gas emissions by conserving energy and the deploying renewables in drive for green recovery



Regional and Business Unit Greenhouse Gas Emissions

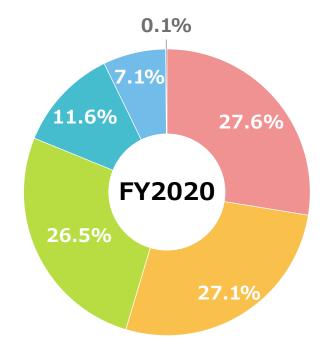


Regional Emissions

Region	FY2015 Base Year (1,000t-co ₂)	FY2020 (1,000t-co ₂)	Percentage of Emissions	Year-on- Year Reduction	Reduction from Base Year
Japan	225.2	165.4	59.0%	12.9%	26.5%
Americas	72.7	42.9	15.3%	22.8%	41.0%
Europe	62.8	28.4	10.1%	28.6%	54.8%
China	56.0	28.2	10.1%	23.2%	49.7%
Asia-Pacific	24.6	15.5	5.5%	10.0%	37.0%
Total	441.3	280.4	100%	17.4%	36.5%

- Carefully managed regional and business unit emissions and developed reduction scenarios
- Japan accounts for 60% of regional total. RICOH Industrial Solutions, RICOH Digital Products, and RICOH Digital Services collectively account for 80% of business unit emissions
- In Europe, increased in renewable energy usage rate and cut fuel consumption of commercial vehicle fleet owing to lockdowns, resulting in significant reductions

Business Unit Emissions



- Ricoh Industrial Solutions
- Ricoh Digital Products
- Ricoh Digital Services
- Headquarters and other
- Ricoh Graphic Communications
- Ricoh Futures

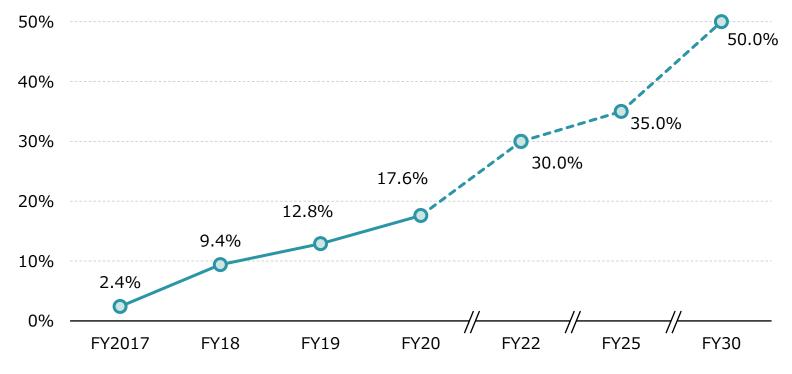


Usage and Outlook for Renewables-Derived Electricity



	Units	FY2017	FY2018	FY2019	FY2020
Total power consumption	MWh	576,138	555,629	519,964	461,165
Renewables-derived electricity	MWh	13,827	52,229	66,758	80,941
Renewable energy ratio		2.4%	9.4%	12.8%	17.6%

Renewable Energy Usage Ratio



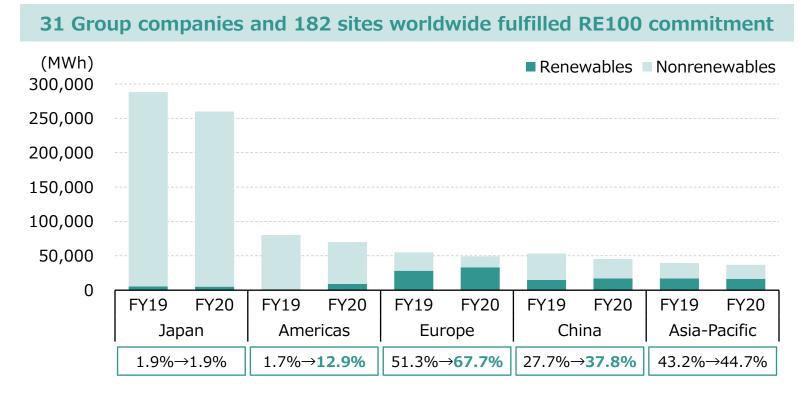
- Completed implementation of measures to reach mid-term renewable energy rate target of 30% by fiscal 2022, and are progressing as planned
- Lowered total power consumption by 20% from fiscal 2017 level
- Will lift renewable energy ratio by 5% to 6% annually over next two years to reach fiscal 2022 target of 30%



Renewable Energy Rates by Region and Business Unit



By Region



By Business Unit

Entity	FY2020 Renewables Rates
RDS	30.4%
RDP	23.9%
RIS	12.2%
Headquarters and other	3.3%
RGC	0.0%
RFS	0.0%

- Achieved steady growth in regions other than Japan, particularly in Europe, the Americas, and China; Implementing and
 exploring measures to increase renewable energy rates in Japan
- Developed measures in line with regional procurement situations and endeavored to switch to lower-cost procurement approaches even at sites that have fulfilled RE100 commitment
- Renewables usage for thermal and toner-related plants an issue for business units

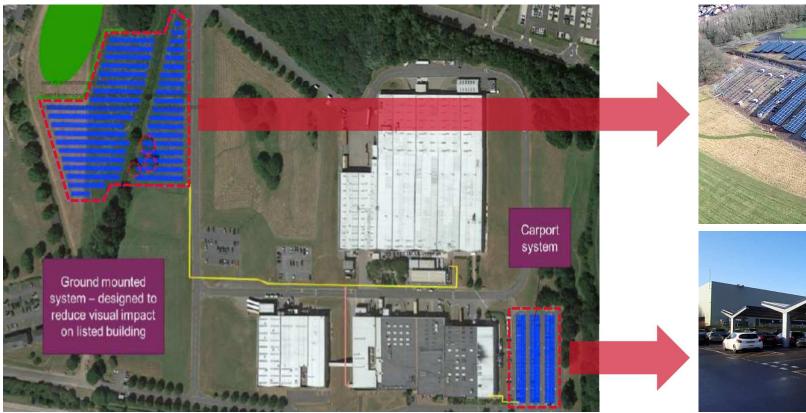


Fulfilling RE100 Commitment—1



Production subsidiary Ricoh UK Products installed additional in-house generating equipment even after attaining RE100 target, and is pushing ahead with cost reductions

- Telford plant switched to 100% renewable energy in October 2019
- Looks to install in-house facilities to lower costs
- Solar facilities with a total capacity of 1.6 GWh has been operational since 2021 on parking lot roofs and vacant space on property, and can cover around 20% of the plant's annual power needs
- Savings over 10 years should total around 120 million yen









Fulfilling RE100 Commitment—2



Deployed on-site power purchase agreement model* introduced at four domestic and overseas facilities

- Ricoh (Thailand), Ricoh Manufacturing (Thailand), Ricoh Elemex, and Ricoh Industry now employ this model
- Their combined renewable electricity capacity 5.47 GWh annually, equivalent to cutting annual carbon dioxide emissions by around 2,869 metric tons, or 1.2% of Ricoh Group's electricity consumption
- Savings at Ricoh Manufacturing (Thailand) should be around 180 million yen over 12 years
- In October 2021, Ricoh Elemex became first Ricoh Group company in Japan to adopt model, while Ricoh Industry's carport employs such a model



Rooftop of Ricoh Manufacturing (Thailand)



Ricoh Elemex Ena Plant Rooftop

^{*} A power purchase agreement is a contract between a power producer and electricity consumer in which the producer installs generating facilities on the consumer's rooftops, premises, and other spaces, with the consumer purchasing renewables-based power without owning the generating equipment.



Fulfilling RE100 Commitment—3



Leveraged comprehensive renewable energy evaluation system to complete switch to 100% renewable-based electricity for headquarters

- Deployed comprehensive renewable energy evaluation system and assessed power suppliers and offerings from economic, social, and environmental perspectives while also assessing renewable energy quality
- From April 2021, began reviewing power contracts based on above setup, with annual electricity consumption of 4.3 GWh, reducing carbon dioxide emissions by 1,940 metric tons





100%-owned by local company



60%-owned by local company



51%-owned by local company

Supporting power producers by identifying and purchasing renewable electricity from above facilities



Overview of Domestic Comprehensive Assessment System for Renewable Electricity



Selecting locations to adopt renewables and compare renewable energy sources

- Embodying Ricoh Group vision of sustainable society through Three Ps Balance, in which Prosperity (economic activities), People (society), and the Planet (the environment) are in balance
- For renewable electricity purchases, decided to comprehensively assess and choose sources from Three Ps perspectives; table below presents assessment items

Prime Objectives			Information Category	
Prosperity	Economic Sustainability	Pricing High score for low pricing (price points)		Retail electricity information
		Additionality	High score for few years of operation	Power plant information
		Renewable energy	High score for low environmental impact	Power plant information
Diamet	Environmental	Proximity	High score if power plant and purchasing site are close	Power plant information
Planet	Sustainability	Power mix	High score if electricity is also renewables-based	Retail electricity information
		Retail electricity supplier assessments	Score when the most recent CDP climate change score is at least A- or higher	Retail electricity information
		Power producer ratings	Score when most recent CDP climate change score is at least A-	Power plant information
People Social Sustainability	Local investment ratios	High score for high ratio	Power plant information	
	i	Other local contributions	Qualitative assessment of contributions to communities, job creation, and other areas	Power plant information



100 companies

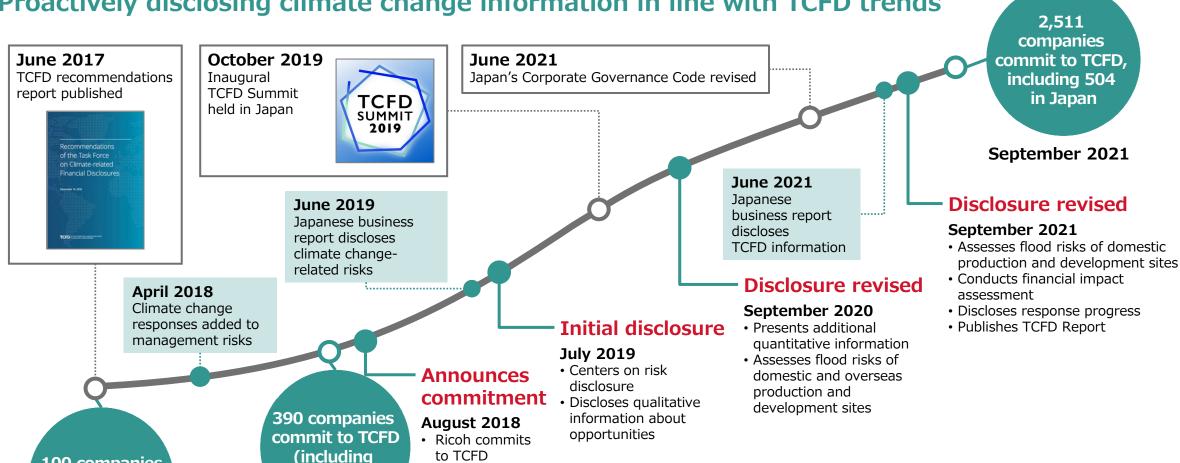
commit to **TCFD**

Ricoh's Disclosure Under TCFD Framework

25 in Japan)



Proactively disclosing climate change information in line with TCFD trends





Climate Change Risks



- Bolstered risk disclosure in fiscal 2021
- Under three-year plan starting this year, initiating required work in cooperation with relevant local governments, including to construct breakwaters

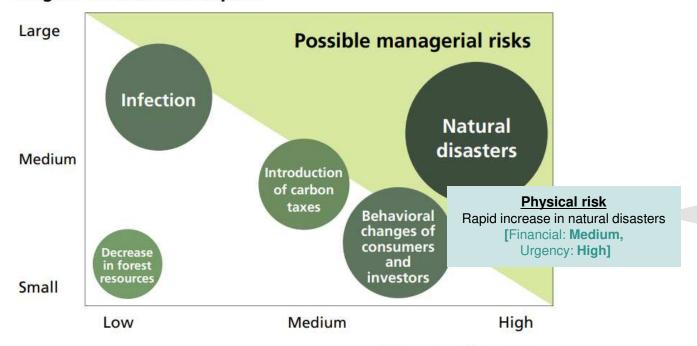
Financial impacts: Large (more than 50 billion yen), Medium (1–50 billion

yen), and Small (several hundred million yen)

Urgency: High (within 1 year), Medium (within 5 years), and

Low (more than 5 years)

Degree of financial impact



Degree of urgency

(Duration until risks can become serious)

Natural disaster risk countermeasures

Assessed flood risks at domestic business sites based on municipal hazard maps



- Consulted with relevant local governments and river bureaus of Ministry of Land, Infrastructure, Transport and Tourism
- Management approved policy to prepare for once-in-acentury flooding
- Determined measures for four exceptionally high-risk locations



Climate Change Opportunities



Expanding sales of solutions for infections

 Providing remote medical treatments, education, interviews, and workstyle reform solutions that reduce infection risks





(Financial impact in fiscal 2020) Sales of solution packages for infectious disease reduction and decarbonization

70 billion yen

Expanding energy creation and energy-saving businesses

Solar power operations and maintenance and electric vehicle charger installation and maintenance







Lighting/air conditioning control system



Electricity sales with low CO2 emission coefficient (including RE100 menu)

(Financial impact in fiscal 2020) **Product and parts recycling** business sales

20 billion yen

Expanding products and parts recycling business

Expanding recycled product sales worldwide



Looking to expand sales of recycled systems by drawing on 3R-related technologies and global recovery structure amassed since 1994

> (Financial impact in fiscal 2020) **Product and parts recycling** business sales

30 billion yen

New environmental technologies (Alternative Plastic Materials)

 Foamed polylactic acid (PLA), a biodegradable plant-based resin



We will start shipping samples of foamed PLA in 2020 as a substitute for plastic containers and packaging. We aim to expand this material globally by selling materials to a wide range of industries including Ricoh products, providing manufacturing solutions, and licensing production.

3Rs based on Comet Circleunique concept to materialize circular economy

- New resource inputs **cut 25%** over past
- 80% to 90% reused parts content in recycled products
- Maintaining recycling rate of at least **96%** or higher for collected products



Technology Development and Demonstration Project for Low-Voltage Wind Turbine Generators

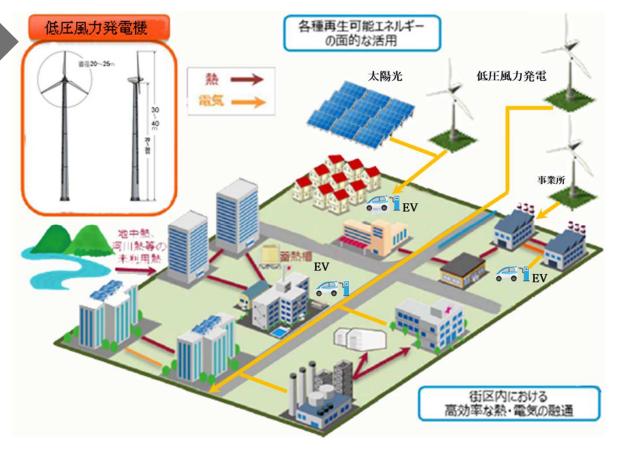


Leveraging digital technology in drive to help creation infrastructure for a zero-carbon society

- Participated in Ministry of the Environment fiscal 2020 project to develop and demonstrate technologies for enhanced carbon dioxide emissions reduction measures
- Three companies below developing and endeavoring to commercialize very socially acceptable wind turbine generator with rated output of 50 kilowatts
- Ricoh Japan overseeing development of AI-based remote diagnostic and other maintenance support tools

Envisaged energy system for local production and consumption

Participants	Main Roles
Zephyr Corporation	 Overall wind turbine engineering Blade engineering Automotive parts conversions Field testing Computing wind turbine control algorithms
Ricoh Japan	 Developing AI-based maintenance support tools
Silpheed	Blade production





Ricoh Group Forest Conservation Activities



One Million Trees Project

Forest conservation is important, not just to protect biodiversity, but also to prevent global warming and ensure sustainable community development. We are endeavoring to conserve forests and increasing tree numbers

Goal

Plant **1 million** trees between fiscal 2020 and fiscal 2030 (**260,000** had already been planted through fiscal 2019)

Fiscal 2020

92,000 planted

1 Forest conservation projects (1999~)

We conserve vital forests from global perspectives. We do not simply plant trees. Our goal is to establish a sustainable forest management framework, focusing on safeguarding indigenous species habitats and local communities.

We have participated in conservation activities at 14 site in 10 countries, including in Brazil, Malaysia, and Mexico, and established a sustainable forest management system.





2 Forest conservation with stakeholders (2017~)

We develop forests with communities, government bodies, schools, customers, and other stakeholders.

Ricoh Elemex manages the Ena Forest Projects program, while Ricoh Japan's Okinawa, Saga, Yamanashi, Fukui, Gifu, and other branches also undertake initiatives.



3 Forest conservation with customers (2020~)

We pursue SDGs with customers.

Ricoh Japan is planting trees in Indonesia and the Philippines in proportion to unit sales of energy-saving MFPs.



4 Planting trees in association with events

We help safeguard the environment through events or on other bases.

For Ricoh Cup golf tournament, we plant trees based on player scores. At the Gotemba Plant, we plant trees according to visitor numbers.







Challenges in Generating Future Finances

- Capitalizing on global business opportunities by combining quality, cost, and delivery with ESG
- Creating business opportunities by supplying knowhow to domestic customers
- Reinforcing ties with customers through key SDG people
- Fostering employee uptake of SDGs



Growing ESG Requirements of Customers Overseas



Social criteria added to Germany's Blue Angel environmental label

Blue Angel criteria encompass conflict materials policies and require Responsible Business Alliance certification. Outside Germany, other European countries also benchmark using Blue Angel, so **insufficient compliance affects business negotiations across the continent**

Nations everywhere have formulated human rights legislation

Germany imposes fines of **up to 800,000 euros (around 100 million yen)** on companies violating human rights due diligence. Cumulative penalties exceeding 175,000 euros **disqualifies companies from bidding for public contracts for up to three years**

In fiscal 2020, headquarters supported global deals with ESG requirements and helped obtain deals worth 10 billion yen

European public institutions and multinationals increasingly make **ESG commitments a prerequisite alongside quality, cost, and delivery in selecting suppliers**

Global regulatory trends suggest that ESG requirements will become increasingly important in negotiating business deals



Spain's Public Sector (1)



CSR is equivalent to economic value in bidding for Spanish public contracts.

Spain's basic public procurement framework

- Scoring for all public tenders is out of 100 points, which companies scoring higher receiving orders
- Spain's public procurement laws mandate a minimum order qualification score of 50 points
 - Points components include pricing, responsiveness, installation and training plans, service, and CSR certification



First example of tender in which Ricoh participated

Supplier selection factors

Points Perfect score would be 100 points	55 points	Pricing	
	40 points	Technologies	Relating to providing services
	5 points	CSR	Ricoh obtained this score for such efforts as participating in international initiatives and complying with guidelines

Ricoh España estimates that obtaining 5 points would enable the company to charge 12% more than others without such a score



Spain's Public Sector (2)



Second example of tender in which Ricoh participated

Deal negotiation overview

- Joint bidding for several public educational institutions
- Replacing MFPs for existing customer
- Deal revenues of worth around 600 million yen annually



Supplier selection factors

Points Perfect score would be 100 points	50 points	Pricing	
	38.5 points	Including for product specifications, service, and operator education	
	11.5 points	CSR Encompassing environmental labels, energy-saving performance, donating traded- in machines to nongovernment organizations, and recycled toner cartridges	

Score allocations for CSR exceed 10 points in some cases



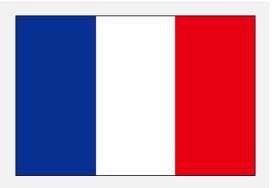
French Company



A major business deal in which we prevailed over a rival, with the company seeking to include ESG compliance in the contract just before the signing

Contractual requirements

- Participation in Supplier Ethical Data Exchange, or Sedex, a platform for sharing ethical supply chain data in which daily necessities, food, and other companies are involved and which aims to help enhance working conditions
- The right to audit Ricoh plants



Ricoh's response

- Although asked to comply with Sedex requirements, Ricoh explained its effort levels based on responses to and scores from EcoVadis and Dow Jones Sustainability Index
- Since on-site audits with multiple audit systems would increase site workloads, Ricoh suggested as an alternative the Responsible Business Alliance, the world's largest industry coalition for corporate social responsibility in global supply chains
- Although ESG was a last minute contractual requirement, the customer accepted Ricoh's suggestion

We won a multi-billion-yen replacement deal covering deliveries to about 30 countries



Existing Customer Requests to Comply with ESG Procurement Policies



Customers have required written declarations and compliance declarations with respect to their procurement policies, not for business negotiations and bidding

Example 1
American Multinational in March 2020

Refused to pay suppliers failing to fulfill social and environmental responsibilities

Requests for declaring compliance encompassed:

- Management compliance with Responsible Business Alliance Code of Conduct
- Formulating and announcing environmental targets, educating employees about environment, and conducting environmental activities (conserving energy and resources and reducing carbon dioxide emissions)
- Ensuring that Ricoh suppliers thoroughly implement above steps
- American company reserved right to assess Ricoh's progress in above respects

Example 2 British Multinational in August 2020

Would not buy new products from suppliers refusing to agree with its responsible purchasing policy

Asked Ricoh to submit declaration on company's purchasing procurement statement with regard to:

- Abolition of forced and child labor
- Reasonable working hours, guaranteed wages, freedom of association
- Ensuring safety
- Environmental protection



Domestic Customer ESG Initiative Expansions and What They Seek from Ricoh



Interest in ESG and SDGs expanding from big corporations to mid-tier companies

Mid-tier companies have begun responding to the revision of the Corporate Governance Code and the rising importance of supply chain management by exploring decarbonization and human rights initiatives and reflecting them in their management strategies

Receiving many benchmarking requests from Ricoh Group customers

Ricoh has received more and more requests to outline its ESG and SDGs initiatives, including in terms of approaches, and offer examples of initiatives

Ricoh Japan responding to customer requests, including through key Customer Innovation Support service and SDGs people

The Customer Innovation Support service (detailed on the next page) has helped identify business opportunities by evaluating customer requests and forwarding them to the right departments and having key SDGs people from Ricoh operations nationwide communicate with customers

*See next page for details

We have reinforced customer relationships by sharing expertise about ESG/SDGs



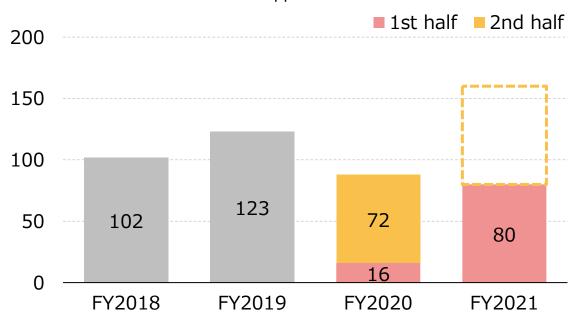
Reinforcing Customer Relationships in Japan by Sharing SDGs and ESG Case Studies



Companies increasingly seek explanations and advice from Ricoh, which is strengthening relationships with them by accommodating their requests

Number of Requests for SDGs and ESG Benchmarks and Lectures

Total for Ricoh and Ricoh Japan, including for non-Customer Innovation Support service work



Request numbers declined in fiscal 2020 owing to the pandemic's impact but reached the level the entire previous year in the first half of fiscal 2021

About the Customer Innovation Support service

- Shares Ricoh Group's internal practices with customers to build trust and expand business
- Empowers Ricoh Group business units to respond swiftly to requests from customers and sales sites
- Increasingly receiving and addressing requests from customers for advice on SDGs and ESGs and strengthening relationships with them

Internal focuses for Customer Innovation Support service





Examples of Deals Resulting from Customer Innovation Support Service Efforts



Participated in Company A's in-house customer management seminar

After seminar, senior management of Company A instructed purchasing section to choose Ricoh models when replacing printers

Explained TCFD disclosure and internal uptake measures to Company B

Session led to proposal for auditing plant energy conservation and thereby to several orders, including for conference systems

Explained plastic elimination and resource conservation measures to Company

This provided an opportunity to introduce PLAiR, Ricoh's plant-derived polylactic acid sheet, to the customer's production site people

Sharing Ricoh's experience with customers helps to boost business



Ricoh Japan's Key SDG Person Program



As of October 2021, we had **414** such key people at branches and business units nationwide, to support and contribute to customer SDG initiatives



Goals and roles

Ensure SDG uptake within regional and business unit organizations, identify customer and regional issues, explore value Ricoh can offer, and share and deploy within business units

Improved Corporate Brand Value

Internal and external

Driving business and SDGs together

- Produce and support SDG contribution success stories (incorporate SDG perspectives in proposals to customers)
- Collect, disseminate, and deploy best practices
- Educate and engage employees
- Present Ricoh's activities through seminars, benchmarking, and customer visits

Results Contributions

Direct and indirect



Prime Activities and Achievements of Key SDG Persons in First Half of Fiscal 2021



Prime Activities

- Participated in more than 100 seminars
- Created and contributed to more than 57 business deals*1 through their activities

*1: Number that these people identified and reported and not including all business efforts involving SDGs and ESG

Examples of SDG Efforts That Shaped Business Deals

- Received order for equipment and network services after exchanging views with customer management
- Secured order without having to compete by taking part in customer's internal seminar
- Immediately after an internal seminar, customer accepted Ricoh's MFP proposal
- Ricoh responded to question about benefits of deploying products from a company embracing SDGs and beat a lower-priced rival in receiving an order
- In a six-company competition, Ricoh overcame price differences in receiving order based on SDG efforts

Our business has progressed from key SDG people taking part in seminars and advising executives, earning acclaim for their efforts and enabling us to secure orders without having to compete or avoid having to discount in negotiating deals

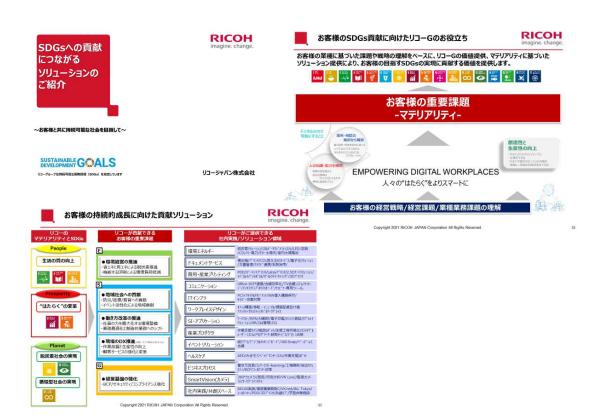


Tools Conveying our ESG and SDG Stance



Japan SDGs Solutions Book

Presents 123 customer activity support solutions



Global SDGs Communication Book

Presents initiatives of Group companies worldwide and used in tenders and other activities



Developing tools for proposals to customers in Japan and overseas



SDGs Action Month at Ricoh Japan



- During this month-long event, more than 2,400 groups within Ricoh Japan register activity themes and contribute to SDGs
- Sales departments register proposals to customers contributing to SDGs

Goals

- Build awareness of connections between SDGs and employees' jobs
- Have all employees undertake SDG initiatives and accelerate their contributions

Overview of Action Month Program for June 2021

- Entities selected themes and registered them in the database
- - Using renewable power proposals to help customers decarbonize
 - Undertaking in-house measures to save electricity and making proposals to customers
- Implemented activity themes during month (including to offer solutions for contributing to customer SDGs and implementing internal initiatives
- Posted results and best practices on database
- Reported on and shared best practices in-house

SDGs Action Months to Date

Five since October 2018

In 2021, have shared best practices in interviews





Proposing tools and solutions for presenting SDGs to customers Sharing tools and other knowhow for action month through intranet





お客様とともにSDGsに貢献する



Ricoh Global SDGs Action



In 2019, we initiated Ricoh Global SDGs Action, held every June, to reinforce and build awareness of ESG and SDG activities and foster unity among Group employees everywhere



Fiscal 2021

- SDGs World Tour
 Presents Group company SDG activities through videos
- SDG Action Starts with What You Can Do
 All business unit employees take actions related to SDGs
- Smile for SDGs Action
 Recognizes significant employee SDG action contributions



SDGs World Tour page



Group company SDGs Action examples

Fiscal 2020

- Videos presented company and business unit SDGs initiatives
- Events covered social issues learning and action
- Sustainability Photo Contest
- Seminar on worker issues
- Seminar presenting sites engaging in recycling



Grand Prize-winning entries in social issues learning and action event



Photo contest Grand Prize winner

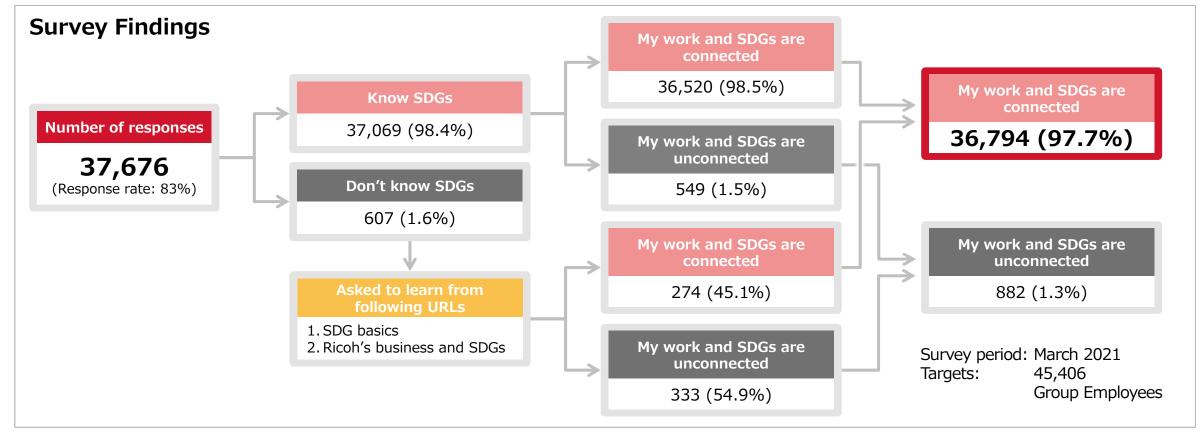


Enhancing Employee Acceptance of SDGs and ESG



Employees steadily embracing SDG- and ESG-oriented policies and strategies

- We asked all employees to explain how SDGs relate to their work
- 97.7% of respondents noted such connections
- This compared with 90% of employees in year's survey stating such a relationship







ESG-related initiatives should contribute financially over the next five or 10 years. Failing to focus on current efforts could damage our future financial and corporate value

We will draw on years of expertise and our organizational culture to identify connections between ESG and business growth and build support from stakeholders so we can enhance corporate value

RICOH imagine. change.