

- I am Yoshinori Yamashita. I became president and CEO of Ricoh on April 1.
- At a press conference on January 26 to announce my appointment, I spoke about RICOH Resurgent, which describes our commitment to breaking from past practices and embarking on new beginnings under our 19th Mid-Term Management Plan.
- I will overview that initiative in today's presentation.



- RICOH Resurgent is a clear break from past management approaches.
- While our management have made good decisions under previous operating conditions, it is clear in retrospect that our strategies were not sufficiently responsive to changing circumstances.
- We will maintain the positive aspects of our management and corporate culture, conducting reviews that cast aside the traditions and precedents that hamper growth.
- 1. Reform cost structure

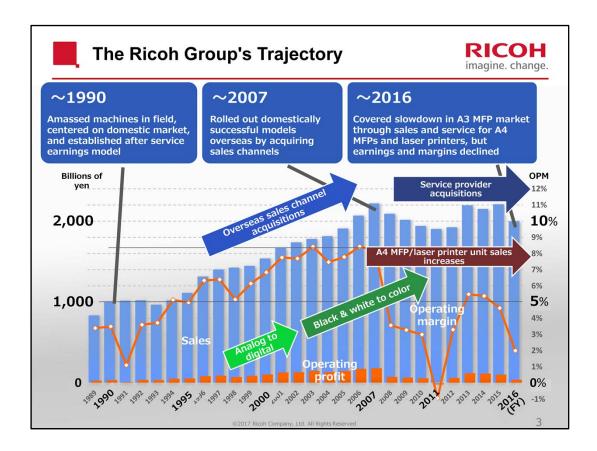
Reforming the cost structure is one of our key tasks under new mid-term management plan. Our expansion over the years resulted in a high-cost structure that we must overhaul to match the business climate and our capabilities. I will drive reforms from the top down under our new mid-term management plan, if possible completing them in fiscal 2017, fiscal year ending March 2018.

- 2. Prioritize growth businesses centered on our strengths The next step would be to make growth businesses our future sources of earnings. We will therefore need to identify our strengths and roll out strategies that leverage them. We will therefore need to prioritize growth businesses and concentrate investments in them.
- 3. Implementation that delivers results and has clear accountability
 Finally, I recognize that delivering numerical results is vital to building trust.

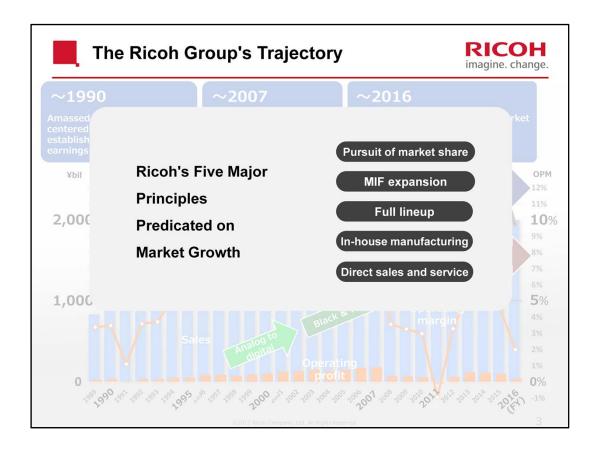
We will overhaul our management system to ensure clear roles and

RICOH Resurgent Financial Targets Structural reform savings: More than ¥100 billion Fiscal 2019 operating profit: More than ¥100 billion Total FCEF* over three years: More than ¥100 billion *Free cash flow excluding finance business 82017 Ricch Company, Lat. All Rights Reserved

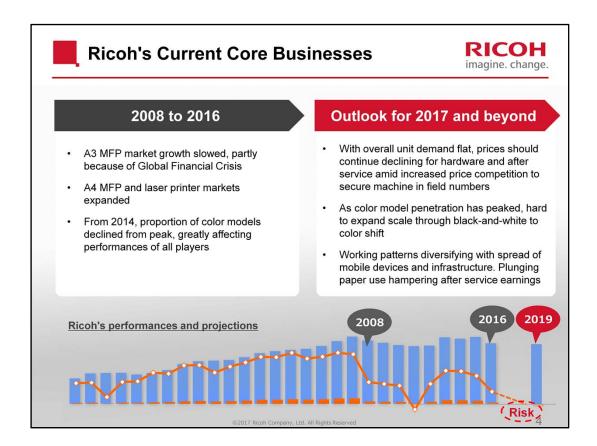
- RICOH Resurgent targets more than ¥100 billion each from structural reform savings, operating profit on FY2019, fiscal year ending March 2020. And total free cash flow excluding the finance business in 3 years total.
- I view these targets as a stepping stone toward creating a more profitable and more solid business structure under our new mid-term management plan so we can position ourselves properly for future growth.



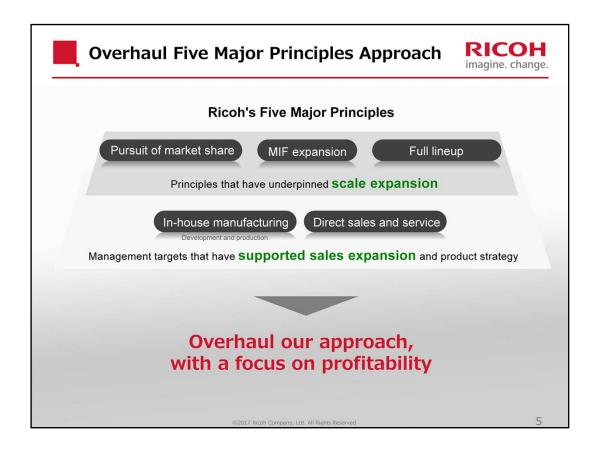
- As I mentioned at the beginning, RICOH Resurgent represents new beginnings, and I would like to take this opportunity to look back at our growth trajectory since the 1990s.
- Our net sales in 1990 were ¥1 trillion, with Japan accounting for more than 70% of that amount. We amassed machine-in-field numbers, centered on the domestic market, and established an after service earnings model. This was what I would call Phase 1.
- In Phase 2, we acquired overseas sales channels, and it was there
 that we rolled out earnings models that we established in Japan. In
 fiscal 2007, operating profit peaked after rising for 14 straight years.
 Prime growth drivers were a switch from analog to digital technology
 and a move from black-and-white to color technology.
- Phase 3 was from fiscal 2008. In developed nations, growth from the switch to color machines slowed down, and we endeavored to reinforce our after service businesses. We bought service providers and moved to a strategy of maintaining income levels that we had secured from after service earnings. Thereafter the global financial crisis caused a profit plunge from which we have yet to recover.



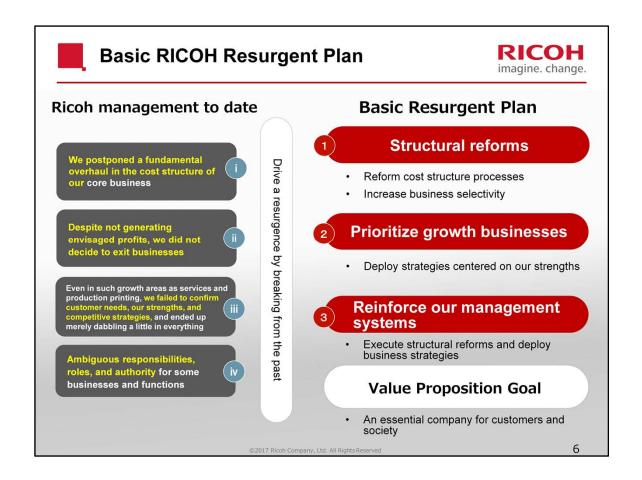
- Looking back, we established a business model to generate after service profits, deploying that model overseas to secure new customers while rolling out digital and color technologies for existing customers.
- It was in that process that we cultivated five major principles predicated on market growth, based on which we made decisions.
- These principles were to:
 - -Pursuit of market share
 - -Expand the number of machines in field (MIF)
 - -Maintain a full lineup
 - -Emphasize in-house manufacturing
 - -Maintain a direct sales and service structure to uphold after service earnings



- The business climate changed dramatically after the 2007 peak. In the aftermath of the global financial crisis, the market shrank for A3 multifunction printers, which had been key earnings drivers for Ricoh. While we expanded sales of A4 models to take their place, their unit prices were lower, and it became harder for us to generate after sale earnings.
- It was around that time that the transition from black-and-white to color models reached their zenith, and we found it very hard to deliver added value to our customers.
- The spread of mobile devices and infrastructure should hasten a
 decline in paper use and drive prices lower, creating a more adverse
 business climate. We do not expect operating conditions to improve
 significantly.



- It has been against this adverse backdrop that we realized that we
 would find the going even tougher if we continued decision making
 and business management based on the five major principles shown
 here.
- We aim to review those principles and overhaul our approach, focusing on profitability instead of scale.



I will now recap on our management approach to date.

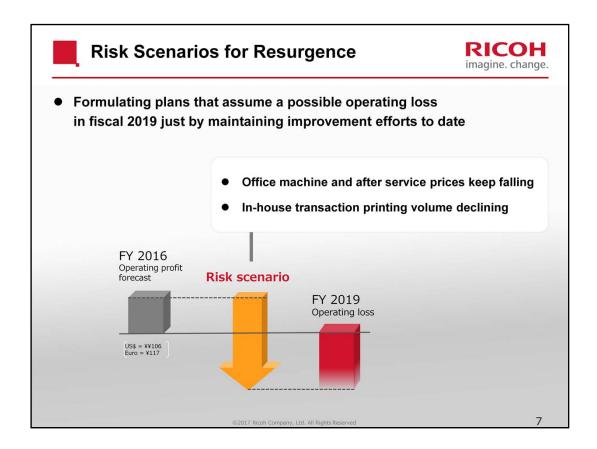
First, we did not overhaul the cost structure of our core business as it was weakening.

Second, we failed to be selective about our business portfolios and did not decide to exit businesses despite not generating envisaged profits.

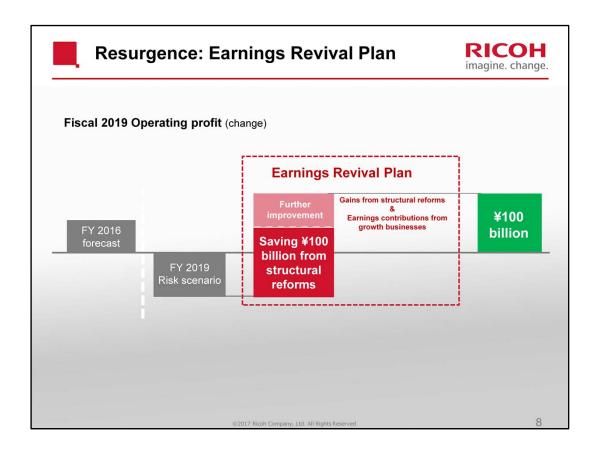
Third, we ended up merely dabbling a little in everything in growth businesses without adequately evaluating our business strategies and earnings models.

And fourth, we failed to fulfill the pledges that we made under our mid-term management plan.

 This is why I stated that we would break from past management approaches.

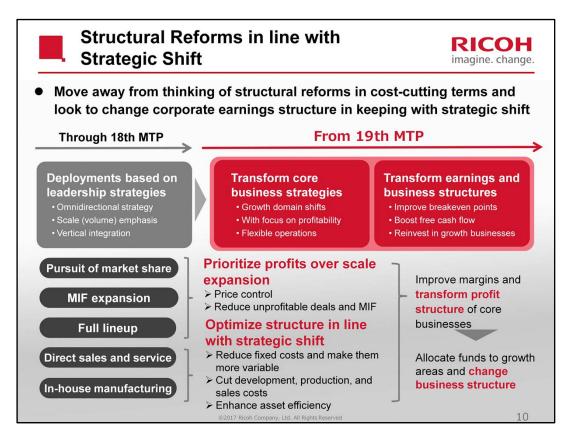


- As a prerequisite for pushing ahead with our resurgence, we ran a simulation what would happen internally if simply maintained improvement efforts to date. We formulated plans assuming that we could incur an operating loss in fiscal 2019, fiscal year ending March 2020.
- We plan to announce our fiscal 2016, fiscal year ended March 2016
 results at the end of this month, so here we present our operating
 forecast as of the third quarter and reflecting impairment losses in the
 digital camera business that we announced yesterday. While I cannot
 provide detailed numbers I can say that we assume a downward
 earnings risk in the order of tens of billions of yen.
- We particularly assume that office printing machine prices and after service prices will keep falling to the extent that it threatens our operating profitability. In commercial printing, we expect transaction printing volume to decline.
- The simulation indicates that we could post a heavy operating loss in an adverse business climate.



- We formulated an earnings revival plan based on the scenario in the previous slide.
- We target more than ¥100 billion in operating profit in fiscal 2019. We will get there by saving at least ¥100 billion through gains from

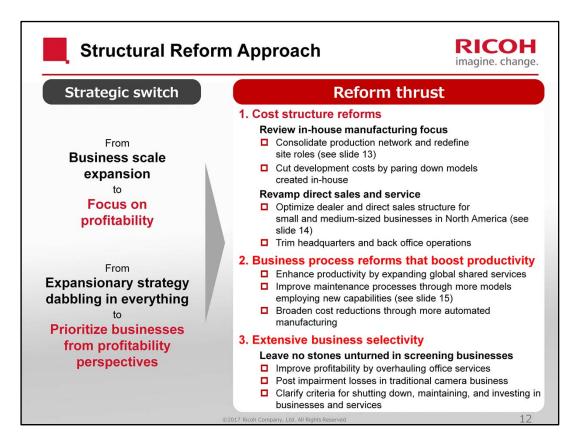




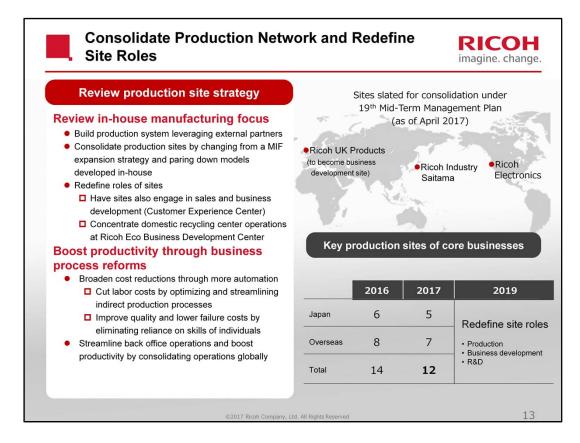
- I will now discuss how the structural reform objectives of RICOH Resurgent should differ from those to date.
- A prime difference from previous structural reforms is that our new efforts will accompany the transformation of core business strategies including for the five major principles mentioned earlier. Structural reforms through to the 18th Mid-Term Management Plan emphasized uniform cost reductions to compensate for falling unit prices and lower earnings from changes in business and product structures
- Under the 19th Mid-Term Management Plan, we will roll out specific
 measures to change our earnings structure in keeping with a strategic shift.
 It is through that shift that we will normalize prices through profit oriented
 measures instead of seeking to expand scale, reducing the number of
 unprofitable deals and machines in field.
- At the same time, we will review our high cost structure at headquarters and throughout the supply chain. We aim to thereby cut fixed and other costs, maintaining prices while improving breakeven points.
- The biggest management challenge of the 19th Mid-Term Management Plan is to create a profitable business structure. We will endeavor to change our business structure by investing cash from structural reforms into growth businesses to make them earnings engines.
- An objective of the 19th Mid-Term Management Plan is to make Ricoh consistently profitable with a view to the initiatives that we look to undertake in the subsequent plan

	2017	2018	2019
1. Cost structure reforms	¥28	¥37	¥45
	billion	billion	billion
2. Business process reforms	¥11	¥39	¥55
	billion	billion	billion
Total reductions from fiscal 2016	¥39	¥76	¥100
	billion	billion	billion
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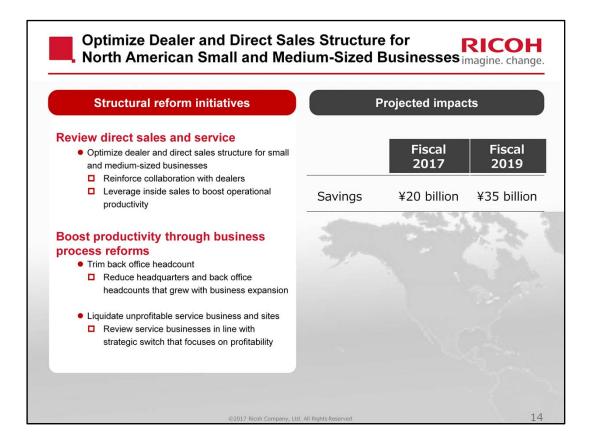
- I will now explain the financial impact of structural reforms under our new plan.
- We have already taken steps to generate reductions totaling ¥100 billion by fiscal 2019. Where possible, we will bring forward cost structure reforms to fiscal 2017.
- We will undertake business process reforms by reviewing the businesses themselves while leveraging information technology to help streamline processes. We will keep driving reforms beyond the three years of the plan to enhance their effectiveness.
- We believe that it will be particularly important to bring cost reform efforts forward under the 19th Mid-Term Management Plan.



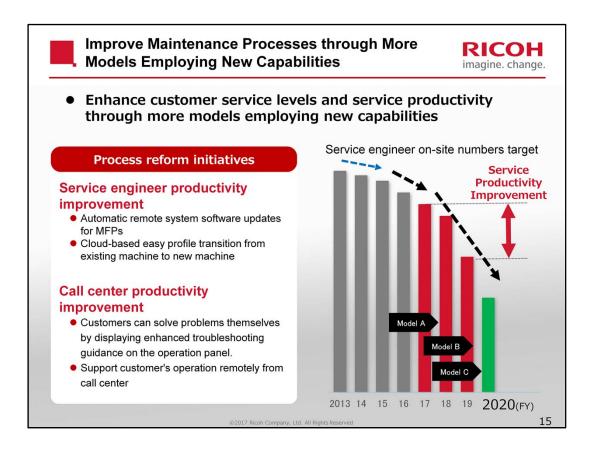
- I will now explain our reform thrust.
- Under the first effort, which is to undertake cost structure reforms, we will review our in-house manufacturing focus and revamp direct sales and service. Among other things, we will consolidate our production network, pare down models created in-house, and optimize our sales structure. I will explain our production network consolidation and North American sales structure initiatives a little later.
- The second focus is to undertake business process reforms. Here, we will expand global shared services in some areas. We will endeavor to cut costs by overhauling maintenance processes for our models and by automating more manufacturing. A little later, I will discuss how we will improve maintenance processes by having more models employ new capabilities.
- Regarding the third priority, which is to ensure extensive is the selectivity, we will review existing businesses, services, and products.



- I will now discuss how we will consolidate a production network and redefine site roles.
- Changing from a machine-in-field expansion strategy and pare down models developed in-house will result in a production site surplus. We proceeded with site consolidations that we announced for California and Saitama. We have already completed that effort in the United States, and look to finish the Saitama consolidation during the current fiscal year. We will look into further consolidations of production sites.
- We are redefining the roles of sites and are having them also engage in sales and business development that includes customers in the product creation process. The slide shows Ricoh UK Products Ltd., which was a manufacturing site but which now provides sales support for commercial and industrial printing and will become a business development site.
- Last year, we announced the opening of the Customer Experience Center in Japan as a commercial printing location. We maintain similar sites in Europe that showcase commercial and industrial printing systems and provide consulting. We aim have sites leverage our manufacturing technologies and directly serve our customers.
- On the business process reforms front, we will draw on the Internet of Things to globally consolidate operations and streamline indirect production processes. For example, we aim to concentrate Asian production management in Japan.

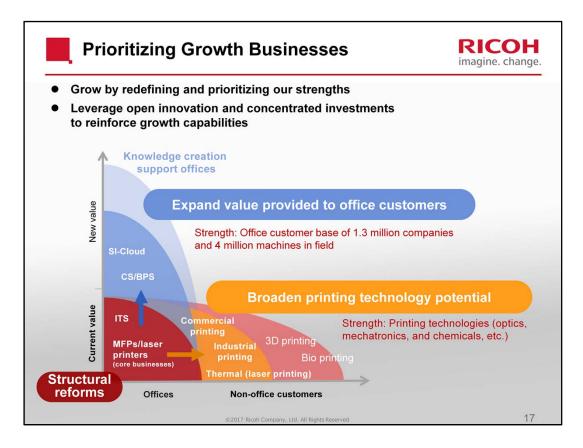


- We will urgently rebuild our North American operations.
- While we maintain direct sales and service channels, we will shift to inside sales for direct channels and expand collaboration with Ricoh Group dealers to boost performance at sales sites that have low productivity.
- We will liquidate unprofitable service businesses and sites, trimming back office headcounts that grew with business expansion.

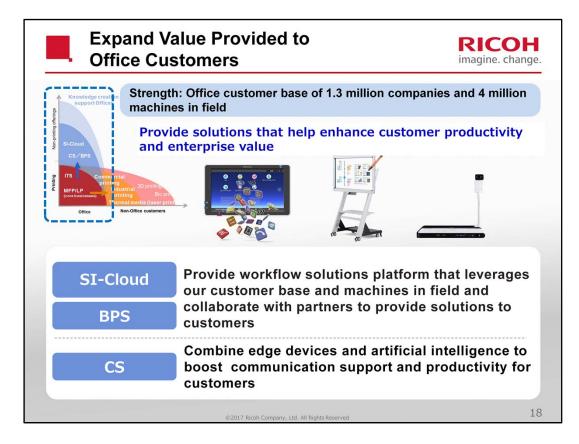


- We aim to enhance the productivity of maintenance processes by having more models employ new capabilities.
- By 2019, we thereby seek to cut the number of customer visits by 20% to 30% from current levels. We believe that our prospects for boosting productivity are good.
- Bolstering remote technical support will be better for customers because it will provide fault diagnostics and make it easier for customers to resolve paper jams or replace parts.
- This would reduce downtimes and enhance the productivity of Ricoh's service engineers.
- We will draw on our technological capabilities as a manufacturer to devise new service features for our systems.

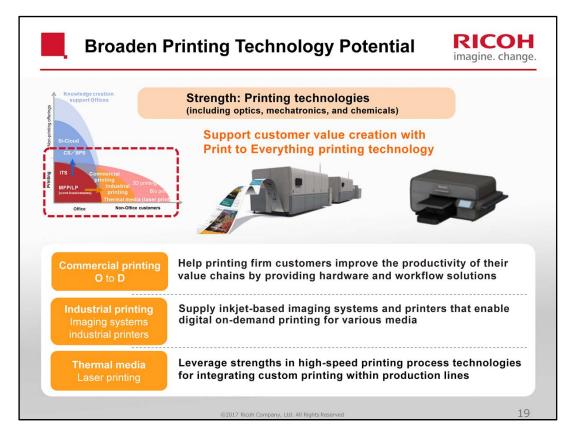




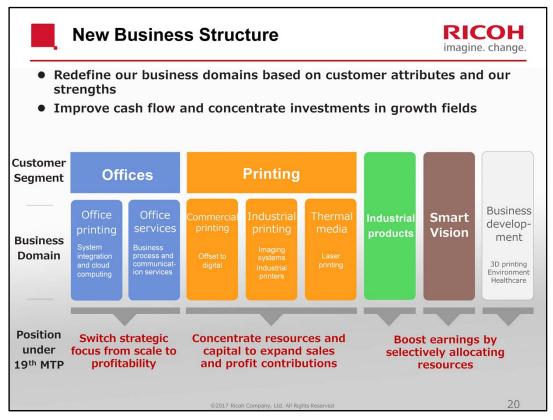
- I will now explain our growth area priorities.
- The vertical axis shows how we will draw on our strong office customer base of 1.3 million companies and 4 million machines in field to augment printing technologies with other high added value that transforms customer work practices.
- The horizontal axis presents printing technology applications. Here, our strengths include optics, mechatronics, chemicals, and controls.
- We will support the creation of customer value by broadening the
 potential of printing technology beyond commercial and industrial
 printing to encompass such applications as thermal in-line printing, 3-D
 printers, and bio printers that create layers of living cells.



- We will augment our core printing business by leveraging operating panel platforms in new models to provide new MFP-based services use the cloud to support customer workflows including to digitize business trip payment and other processes and put them on the cloud. We can thereby help improve customer workflows and productivity.
- In business process services, we will improve workflows for customers in various industries, supplying solutions that enhance productivity and enterprise value.
- In communication services, we will draw on such unique offerings as our Interactive Whiteboards and Unified Communication System to launch an artificial intelligence-based meeting minutes support system in summer this year.

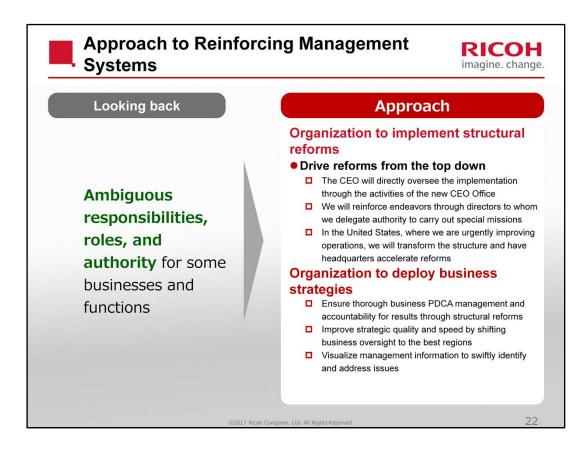


- I will now overview how we will broaden the potential of printing technology.
- We have amassed numerous technologies over the years, including for electrophotography and inkjets. We will deliver value to non-office customers based on these technologies.
- We will draw on these technologies to broaden the potential of printing, including in commercial and industrial printing and in in-line printing that leverages thermal technologies, to support customer value creation.
- To date, we have collaborated with application systems companies in Europe and the United States to pave the way for providing services to printing firms. We will draw on customer experience centers that I mentioned earlier to help customers deploy systems.
- In industrial printing we will draw on the competitiveness of our inkjet head business to build a technical support structure for customer systems. We will also concentrate imaging systems resources.
- In thermal media, we look to supply systems that enable custom printing on production lines.

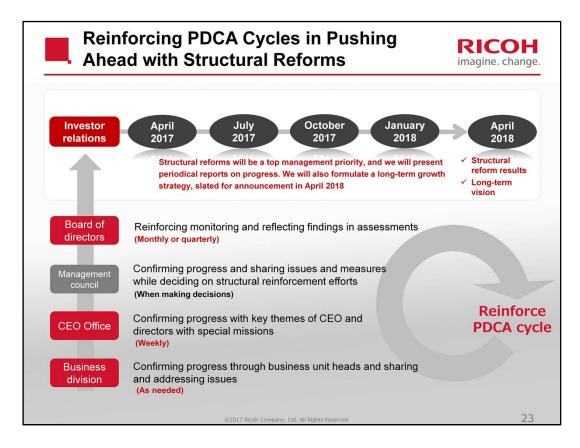


- I will now touch on the structure of the businesses I have discussed thus far. We have redefined customer segments and business domains.
- The Offices segment encompasses Office printing and Office services.
 We broadly define Commercial printing Industrial printing, and Thermal media as Printing. Then there are Industrial products and Smart Vision.
- I wish to make three key points about this setup.
- The first is that it is now easier to roll out strategies and measures for what are now more clearly defined businesses. We previously relied on a functional and business organization matrix.
- The second point is that we have clarified business and scope responsibilities for each domain.
- The third point is that the thrust of each business domain is clear.
- Everywhere in our Offices segment we will focus on earnings instead of scale.
- We will carefully concentrate resources and funding in the Printing segment.





- I will present the management system revisions we made in April this year to execute our reforms and strategies.
- Looking back, we have been ambiguous responsibilities, roles, and authority for action and results. Our organization for implementing structural reforms left a little too much up to people in the frontlines.
- So, I will directly spearhead reform efforts. Providing support are directors with special missions and members of the new CEO Office. I have delegated authority so those directors can accelerate reforms, and I will help them set and execute numerical targets.
- In terms of the organization for deploying business strategies, we will
 undertake structural reforms to ensure thorough business PDCA
 management while reviewing our organizational structure to reinforce
 downstream capabilities to bring the Group closer overall to customers.
 To date, for example, we have shifted oversight for production printing
 to Europe and for office services to the United States.
- We have reviewed the roles of our regions. We are shifting oversight to those that are leading in their markets and delegating decision-making authority to business leaders near the frontlines, enhancing the quality and speed of strategic deployments.

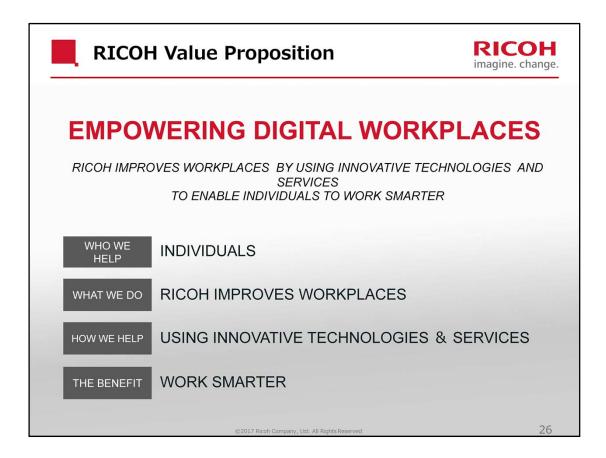


- I will now present our communication plan.
- I aim to drive PDCA cycles properly through solid structural reforms.
 The main thrust will be to provide progress reports to everyone, mainly at the ends of results periods.
- We have yet to fully explain our medium- and long-term growth strategies. We will roll out structural reforms this year, and by April next year we look to share a clearer vision for where we are heading.
- On the structural reform front, we will put periodical reports on the agenda for the Board of Directors and have the board reinforce monitoring. The CEO, relevant directors, and business unit executives will be accountable for providing explanations, to be reflected in regular assessments and activities.

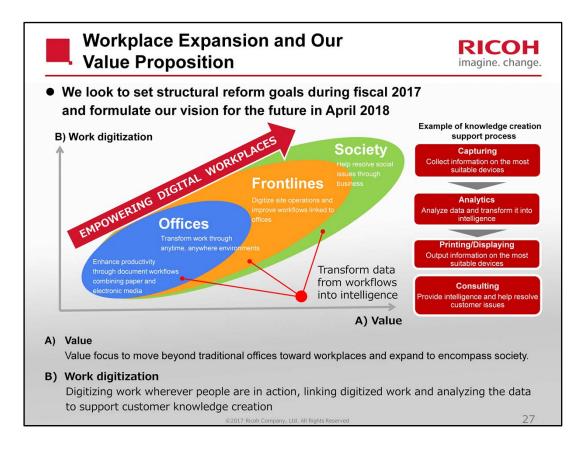




- I will briefly explain the direction of the long-term vision that I plan to announce in April 2018.
- In formulating our long-term strategies and vision, I believe that it will be vital to make Ricoh essential for customers and society based on its customer-centric heritage.
- The RICOH Way will underpin everything we do as we drive forward.
- It will be important to create a value proposition message for customers.
- To date, we have used a range of messages in each region to describe the value we offer instead of delivering a single global message.
- So, under our 19th Mid-Term Management Plan we are using the Empowering Digital Workplaces value proposition to describe what all Ricoh people will offer to our customers.



- Our value proposition signals our desire under RICOH Resurgent to deliver customer value not just through our traditional products and services but also through analytics.
- The word "empowering" refers to individuals, teams, and organizations alike, and is in keeping with the RICOH Way and our customer-centric ethos.
- The word "workplaces" refers to offices and everywhere else people work.
- And the "digital" is central to materializing our value proposition.



- Here, I would like to overview Ricoh's knowledge creation approach for workplaces.
- The digital revolution is transforming how people live and work, driving profound changes in the manufacturing, logistics, retailing, healthcare, education and other sectors in which our customers operate.
- These changes represent tremendous opportunities for us at Ricoh, as we can move beyond traditional offices to deliver value to workplaces everywhere.
- We will step up efforts to help resolve social issues through our core businesses.
- We will continue help customers create knowledge through the following processes:
- ✓ Capturing everything through the best devices
- ✓ Using artificial intelligence to convert data into intelligent information
- Printing to everything
- Cultivating industry and business experts who can identify customer issues and provide smart solutions

RICOH Resurgent Financial Targets (aforementioned) Structural reform savings: More than ¥100 billion Fiscal 2019 operating profit: More than ¥100 billion Total FCEF* over three years: More than ¥100 billion *Free cash flow excluding finance business

- I would now like to recap on our financial targets.
- As I explained earlier, we aim to generate savings from fiscal 2016 levels of more than ¥100 billion from cost and business process reforms.
- By fiscal 2019, we target operating profit of more than ¥100 billion on the strength of structural reforms, earnings contributions from growth businesses, and additional reforms that we might explore.
- After excluding our finance business we seek to generate free cash flow of more than ¥100 billion over three years while maintaining strategic investments at around depreciation levels. This figure would be around the sale as our total net profit under our mid-term management plan.
- That ends my presentation. Thank you for your time today.



Forward-looking statements



The plans, prospects, strategies and other statements, except for the historical events, mentioned in this material are forward-looking statements with respect to future events and business results. Those statements were made based on the judge of RICOH's Directors from the information that is now obtainable. Actual results may differ materially from those projected or implied in such forward-looking statements and from any historical trends. Please refrain from judging only from these forward-looking statements with respect to future events and business results. The following important factors, without limiting the generality of the foregoing, could affect future results and could cause those results to differ materially from those expressed in the forward-looking statements:

- a. General economic conditions and business trend
- b. Exchange rates and their fluctuations
- c. Rapid technological innovation
- d. Uncertainty as to RICOH's ability to continue to design, develop, produce and market products and services that achieve market acceptance in hot competitive market

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