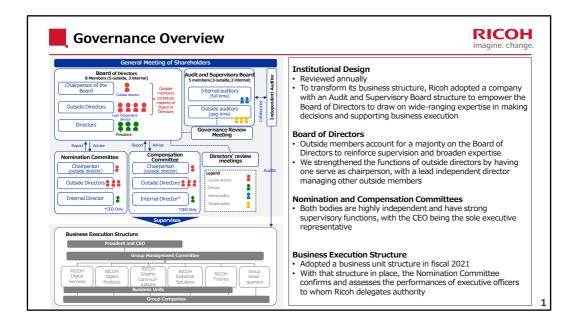


Ricoh's Governance Reforms

- Governance Overview
- Governance Reform Progress
 - Restructuring Governance to Overhaul Management
 - > Enhancing Capabilities of Nomination Committee
 - ➤ How Board is Tackling Adverse Business Climate
- · Challenges and Direction

November 18, 2022 Masami Iijima Lead Independent Director Ricoh Company, Ltd.

- Thank you for joining us here today.
- Ricoh faced numerous management issues when I became a director in 2016. I tackled a
 range of challenges in my role and pressed ahead with governance reforms to rebuild and
 solidify the company.
- I hope that today's presentation on the backdrop and our endeavors will underscore the important contributions of outside directors to governance at Ricoh and the effectiveness of the Board of Directors.
- Today's materials include some additional details for shareholders who are not present. I will focus on some key points.



- Here is an overview of our governance setup.
- Ricoh must steadily transform itself into a digital services company. We accordingly need
 directors who can draw on wide-ranging expertise and who are free of the constraints of the
 Company's printing-centric culture to take part in decision-making and encourage executives
 to achieve that goal. That is partly why we adopted a company with a Board of Company
 Auditors structure.
- We monitor the Board of Directors and the Nomination and Compensation committees from shareholder perspectives by ensuring that outside directors constitute majorities on those bodies. We have also made the meeting structure more conducive to outside director participation.
- On the execution front, we adopted a business unit structure in fiscal 2021. We seek to foster autonomous, nimble operations while having executive officers report to the Board of Directors in keeping with our move to transfer authority and strengthen supervision of performance evaluations.

RICOH **Restructuring Governance to Overhaul Management** imagine, change, Fiscal 2016 Establishes Board of Directors Office Splits Nomination and Compensation Committee Chairperson of Board of Directors becomes non-executive director position Directors' review meetings established Fiscal 2017 Changes management structure Bonomittees and Compensation Non-executive chairperson making proceedings more Restructured objective and deepening deliberations management and Nomination Committee and Board of Directors led strenathened change in management structure and termination of management advisory system supervision to make it outside directorcommittees Establishes Board-driven agenda setting Reinforces internal controls, accounting procedures, investor relations and disclosure structures Fiscal 2018 Sets director terms at one year Terminates management advisory system Introduces two-tiered evaluation setup for CEO and directors Outside directors leading annual review of institutional led design and Board composition Established Board of Directors Office directly under Board to directly reflect outside director views in directors Establishes Governance Review Meeting Annually assesses institutional design and Board of Directors composition Fiscal 2019 Established Board of Enhancing deliberations and consensus building for Directors-related structure Deploys stock-linked compensation plan Strengthens independence in choosing p resolutions of important proposals before Board meetings through Directors' review meetings audito Fiscal 2020 Revises director bonus formula (adopts return on capital and ESG indical Constantly scrutinizing governance structure and operations and sharing concerns in Governance Review Meetings and sharing concerns (adopts return on capital and ESG indicators) Reinforces succession plans Fiscal 2012 Steps up ROIC-based business portfolio management Assesses senior management performances Observes outside auditor participation in Nomination and Compensation committee meetings Fiscal 2022 Reviews governance structure (Changes composition of Board of Directors so majority of members Changes composition of Board of Directors so majority of members Determining operating policy and agenda for intensive deliberations by evaluating Board effectiveness Created annual schedule for key agenda (for Had Board set (Changes composition of Board of Directors so majority of membiare outside directors, makes Chaiprespon of that body an outside director, and sets up lead independent director position) Creates Board culture Sets up Outside Directors Meeting Revises base compensation and bonus formula for directors (for job grade compensation and target achievement) eration and decision making) and regular agenda (monitoring) items Operating to ensure timely decision-making and monitoring (notably through written resolutions and reports and remote access)

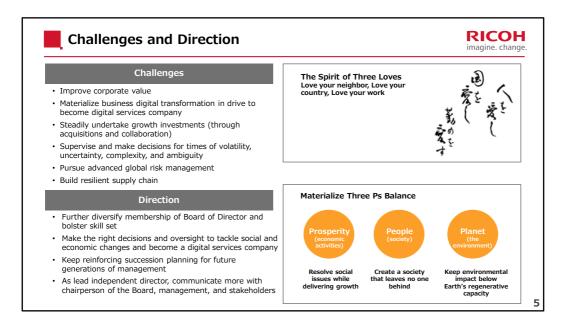
- When I became a director in 2016, Ricoh's business structure and global risk management were clearly frail. There were issues, for example, with the management structure, Ricoh India, and accounting practices at U.S. affiliates. I believed that overhauling governance was paramount in rebuilding management. We outside directors spearheaded a range of reforms.
- Efforts to ensure the effectiveness of the Board of Directors began with ensuring that half of its
 members would be outside directors, with they and internal non-executive directors constituting a
 majority on that body. Ricoh was going through a management transition at the time, and we asked
 an internal non-executive director familiar with conditions within Ricoh but with sufficient distance
 from business execution to chair the Board. We aimed to stabilize the structure while reinforcing
 supervision.
- A new CEO took the helm in 2017, with the chairperson stepping down the following year, thus
 revamping the management structure. We also concentrated responsibility and authority in the CEO.
 We did that by terminating the management advisory system to prevent individuals with previous top
 executive experience but who are not responsible to shareholders from involving themselves in
 current management.
- In view of Ricoh's direction and operating climate, we switched to annual reviews of the institutional
 design and composition of the Board of Directors that are central governance. We additionally
 required executives to strengthen internal controls, accounting procedures, and investor relations and
 disclosure to manage global risks.
- With its outside directors leading the way, the Nomination Committee has played an important role in reforms.
- As well as a structural setup, we need a framework for free and vigorous deliberations. We accordingly established Directors' review meetings to build consensus after extensive debate about key important topics. We also created Governance Review Meetings to facilitate scrutiny and enhance governance.
- We changed Board of Directors meeting agendas such that all officers discuss issues based on
 evaluating the effectiveness of the Board of Directors, determining agenda items to prioritize or
 thoroughly monitor, and incorporating them in a Board-driven annual schedule. It thereby became
 possible to focus on key topics that shape corporate value from time and quality perspectives. On top
 of that, we enhanced our operations by employing a combination of written resolutions, reports, and
 online gatherings to ensure timely decision-making and monitoring.
- After Jake Yamashita became CEO, we asked him to overview recent developments at Ricoh at the start of Board meetings to apprise outside directors of the company's situation. This approach helped reduce information gaps for outside directors, so we thereafter asked the CTO to provide a technical overview as well.
- It is also vital to have a structure in place to oversee practical matters so we can implement
 governance reforms. To initiate them, we set up the Board of Directors Office, which reports directly to
 the Board and is separate from the executive structure, and put in place an implementation system
 that directly reflects outside director views in management.

RICOH Enhancing Capabilities of Nomination Committee imagine, change, Fiscal 2016 Establishes Board of Directors Office Establishes Board of Directors Office Splits Nomination and Compensation Committee Chairperson of Board of Directors becomes non-director position A majority of members are outside directors, as is the director position Fiscal 2017 Changes management structure Boosts independence of Nominating and Compensation committees Establishes Board-driven agenda setting Reinforces internal controls, accounting procedures, and investor relations and disclosure structures Fiscal 2018 Sets director terms at one year Enhanced auditor attendance and reporting to Board of Made committees more independent Directors to improve transparency · Boosted objectivity and independence by ensuring that all members other than CEO are outside director Terminates management advisory system Introduces two-tiered evaluation setup for CEO and · Launched two-phase CEO evaluation system (deciding directors Establishes Governance Review Meeting Annually assesses institutional design and Board of Directors composition Deploys stock-linked compensation plan Strengthens independence in choosing prospective on whether to retain and evaluating performance) · Evaluating CEO in that person's absence Established process for appointing, dismissing, and evaluating CEO · Encouraging management improvements by feeding back findings to CEO Fiscal 2020 Revises director bonus formula (adopts return on capital and ESG indicators)) · Ensuring transparent evaluation and supervision of suitability for continuation by reporting to Board of Reinforces succession plans Fiscal 2021 Steps up ROIC-based business portfolio management Directors sses senior management performance erves outside auditor participation in N Compensation committee meetings Fiscal 2022 Reviews governance structure (Changes composition of Board of Directors so majority of members Systematically and intensively discussing deliberation Reviews governance structure (Changes composition of Board of Directors so majority of m are outside directors, makes Chairperson of that body an out director, and sets up lead independent director position) Creates Board culture Sets up Outside Directors Meetings Revises base compensation and bonus formula for directors. next generation of prospective executives, including for key position successions Strengthened · Confirming performances of executive officers in line succession plans with business unit setup · Providing objective external assessments and training (for job grade compensation and target achievement)

- I would also like to discuss Nomination Committee reforms today.
- We believe that we take a progressive approach to CEO appointment and dismissal at Ricoh. Our management restructuring in 2017 led us to build rigorous processes from outside director perspectives.
- No matter how good your strategies, corporate change depends much on what top
 managements do. To enhance corporate value sustainably, it is vital for us to appropriately
 evaluate, appoint, and dismiss the CEO through an orderly, timely process.
- It was against that backdrop that we reconstituted the Nomination Committee and adopted a two-phase CEO evaluation setup.
- In the first evaluation each fall, the committee discusses whether or not to retain the CEO. That person leaves the meeting so outside directors can deliberate.
- At fiscal year-end, the committee makes a second evaluation based on objective data from three
 perspectives. These are performance, total shareholder returns and other shareholder and
 capital market factors, and ESG and other non-financial considerations.
- The committee feeds back its findings to the CEO after clarifying issues, thereafter reporting to the Board of Directors. These thorough CEO evaluations aim to qualitatively reinforce management as part of a Plan-Do-Check-Act cycle.
- CEO succession planning is another important role for the Nomination Committee.
- At Ricoh, CEO succession planning had become an executive matter and was poorly planned, so
 we increased the Nomination Committee's involvement. We broadened the candidate scope to
 include future executives, initiating an external assessment process and following up outside
 director-led deliberations that are fair and objective. With the adoption of a business unit
 structure, we began confirming the performance evaluations of executives and the results and
 qualities of future leaders.



- The COVID-19 pandemic and geopolitical risks have transformed the operating climate. The Board
 of Directors must therefore act preemptively instead of simply awaiting executive reports. During
 challenging times, we must closely monitor and support executive actions. We invite business unit
 heads to attend performance-related deliberations, providing strict guidelines on progress and
 response measures.
- At the same time, it is important for the Board of Directors to remember that discussions about human resources, technology, and other future capital components tend to fall by the wayside during emergencies. We thus simultaneously stepped up deliberations about future capital to ensure that Ricoh can achieve faster post-pandemic growth than other companies.
- We overhauled the process of formulating the mid-term management plan to tackle even more
 uncertain business environments. Ricoh used to formulate that plan as a gradualist extension of the
 prevailing one. From the 20th Mid-Term Management Plan, we switched to backcasting from our
 long-term vision to factor in social changes and stakeholder expectations.
- In discussing specifics, we encouraged management to become more conscious of corporate value.
 As well as transforming our business structure through ROIC-based portfolio management, we have enhanced discussions about capital policy. Examples include exploring an optimal capital structure and how best to balance growth investments and shareholder returns.
- Outside directors have played important roles in such improvements.
- Things are becoming increasingly uncertain, posing even greater challenges for management. It is
 accordingly essential to manage from medium through long-term perspectives in line with the
 expectations of shareholders and investors.
- I mentioned at the outset of this presentation that we appointed a non-executive director as
 chairperson of the Board during our management transition. In view of a need to strengthen
 oversight from shareholder perspectives, this fiscal year we switched to appointing an outside
 director as chairperson and installed a lead independent director. On top of that, we established
 Outside Executive Meetings to share awareness of Ricoh's issues from external perspectives and
 exchange views.
- While its members may change, the Board of Directors is an enduring institution that meets its
 responsibilities to shareholders. Decisions today will shape tomorrow. We discuss the values that
 Ricoh should treasure to grow over the medium through long terms even if the business climate
 and structure change, and created a board culture based on the Spirit of Three Loves.



- Finally, I would like to discuss what I consider my challenges as the lead independent director.
- Ricoh is changing. As a digital services company, it must accelerate its growth strategy by
 materializing the value its business units provide. We will continue to push for good business
 execution so Ricoh can accomplish its transformation and meet shareholders' business
 performance and corporate value expectations.
- While developing new businesses, Ricoh must manage global risks to address new risks and build a resilient supply chain. Outside directors will lead the way in continuing to provide strong supervision.
- While there are other issues to consider, I will touch on the future.
- The Board of Directors needs to be more diverse and bolster its skill set to avoid a situation in
 which having outside members as a majority is not a mere formality. I believe that making the
 Board more responsive to Ricoh's direction and business environment will lead to more
 sophisticated decision-making and oversight.
- CEO succession planning is both tough and the most important issue for any company. We must keep strengthening the selection and training of future leaders.
- The world is moving dynamically. Ricoh is changing. The Board of Directors is responsible to shareholders. Outside directors play an increasingly important role on that body.
- As the lead independent director, I will keep close tabs on developments everywhere and collaborate with the chairperson and other directors to ensure oversight from shareholder perspectives. I also seek to enhance engagement with shareholders, employees, and other stakeholders, reflecting those efforts in management.
- Finally, I admire Ricoh's founding principles, the Spirit of Three Loves. I am convinced that Ricoh will remain vital for society and keep improving its corporate value if we all pursue the Three Ps Balance in keeping with the Spirit of Three Loves.
- Thank you very much for your time and attention.

